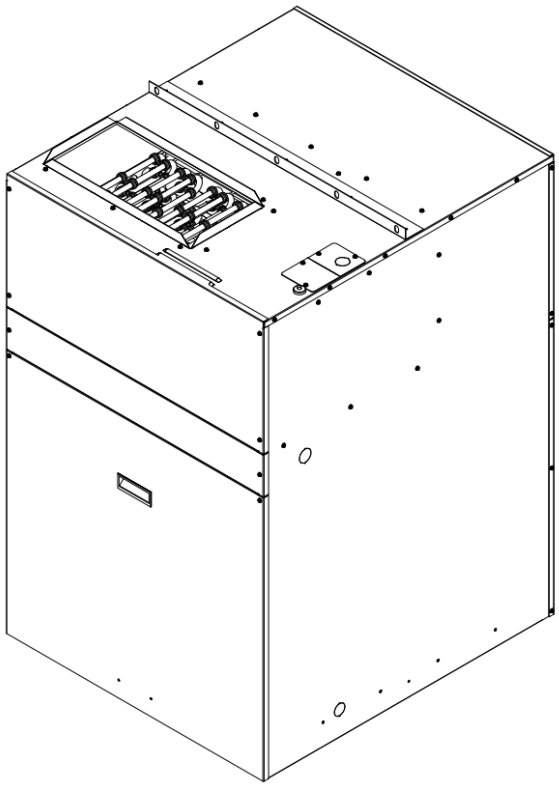
Installation, Operation, & Maintenance Manual

IOM 8402
Rev. E 3/24

FPE SERIES
Vertical Packaged Electric Heat / Electric Cooling Unit

FIRST-PAK AC



Intertek

AHRI CERTIFIED®
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Unitary Small AC
AHRI Standard 210/240
Certification applies only when the complete system is listed with AHRI.

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First Co./ AE- Air works to continuously improve its products and as a result, it reserves the right to change design and specifications without notice.

The warranty may be void unless the Startup & Performance Checklist is completed and returned to the warrantor. If the FIRST-PAK air conditioner is not installed properly, the warranty will be void, as the manufacturer cannot be held accountable for problems that stem from improper installation.

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******WARNING TO INSTALLER, SERVICE PERSONNEL AND OWNER******

Altering the product or replacing parts with non-authorized factory parts voids all warranty or implied warranty and may result in adverse operational performance and/or a possible hazardous condition to service personnel and occupants. Company employees and/or contractors are not authorized to waive this warning.

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SAFETY CONSIDERATIONS

1. READ THE ENTIRE MANUAL BEFORE STARTING THE INSTALLATION.
2. These instructions are intended as a general guide and DO NOT supersede national, state, or local codes in any way.
3. Altering the product, improper installation, or the use of unauthorized factory parts voids all warranty or implied warranty and may result in adverse operation and/or performance or may result in hazardous conditions to service personnel and occupants. Company employees or contractors are not authorized to waive this warning.
4. This product should only be installed and serviced by a qualified, licensed, and factory authorized installer or service agency.
5. All "kits" and "accessories" used must be factory authorized when modifying this product. Refer and follow instructions packaged with the kits or accessories when installing.

RECOGNIZE THE FOLLOWING SAFETY NOTATIONS THROUGHOUT THIS MANUAL AND POSTED ON THE EQUIPMENT:

DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

Indicates a potentially hazardous situation or unsafe practices that could result in severe personal injury or death and/or damage to property.

WARNING

ELECTRIC SHOCK HAZARD

This warning signifies potential electrical shock hazards that could result in personal injury or death.

CAUTION

Indicates a potentially hazardous situation that may result in minor or moderate injury.

IMPORTANT

Suggests important procedure steps to insure proper installation, reliability, or operation.

NOTE

Used to highlight suggestions, which may result in enhanced installation, reliability or operation.

WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in dangerous operation, property damage, serious injury, or death

Improper servicing could result in dangerous operation, property damage, serious injury, or death.

- Before servicing, disconnect all electrical power to the unit.
- When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.

Verify proper operation after servicing.

SAFETY CONSIDERATIONS CONTINUED

WARNING

Improper installation, adjustment, alteration, service, or maintenance can cause property damage, personal injury or loss of life. Refer to the user's information manual provided with this unit. Installation and materials, service must be performed by a qualified installer, service agency.

WARNING

Installation and service must be performed by a licensed professional installer (or equivalent), service agency. Attempting to install or repair this unit without such background may result in product damage, personal injury or death.

WARNING

These instructions are intended as an aid to qualified, licensed service personnel for proper installation, adjustment and operation of this unit. Read these instructions thoroughly before attempting installation or operation. Failure to follow these instructions may result in improper installation, adjustment, service or maintenance possibly resulting in fire, electrical shock, property damage, personal injury or death.

WARNING

HIGH VOLTAGE!

Disconnect all power before servicing. Failure to do so may result in property damage, personal injury, or death.

CAUTION

Use care when handling compressors. Some temperatures could be hot!

CAUTION

Compressors should not be used to evacuate the air conditioning system. Vacuums this low can cause internal electrical arcing resulting in a damaged or failed compressor.

WARNING

The unit must be permanently grounded. Failure to do so can cause electrical shock resulting in severe personal injury or death.

WARNING

"USE COPPER SUPPLY WIRES ONLY!"

MODEL NOMENCLATURE

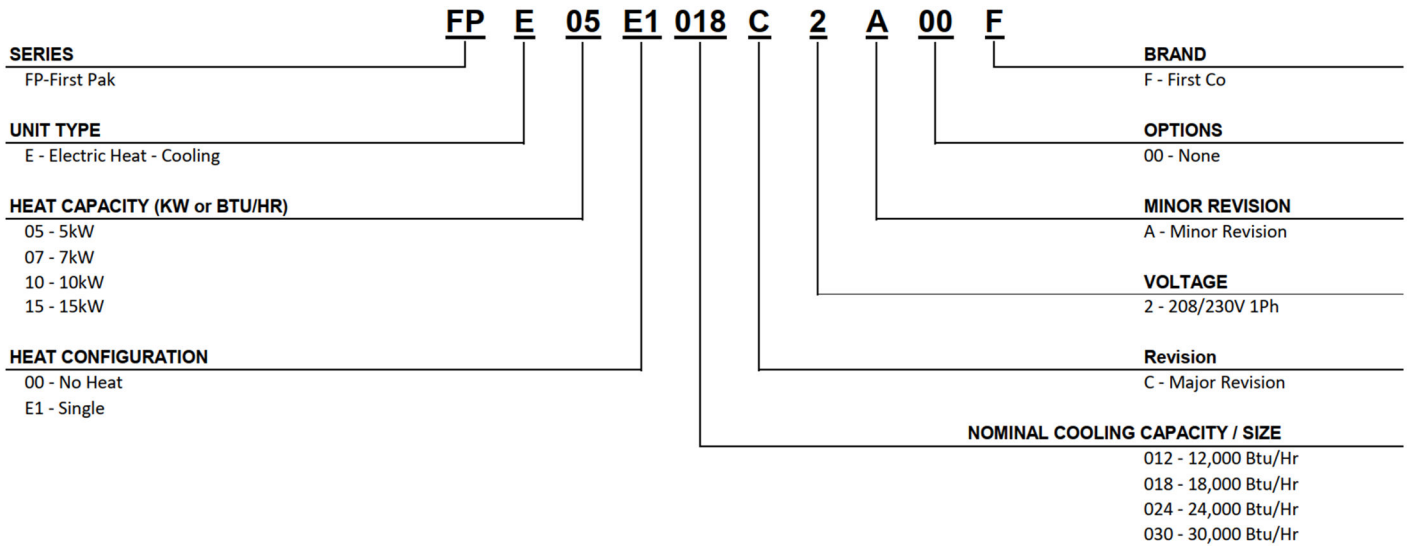


FIGURE 1 - MODEL NOMENCLATURE

GENERAL INFORMATION

CAUTION

DO NOT use these units as a source of heating or cooling during the construction process. Mechanical components and filters can become clogged with dirt and debris, which can cause damage to the system.

The manufacturer does not warrant equipment subjected to abuse.

WARNING

ELECTRIC SHOCK HAZARD

Before servicing equipment, ALWAYS turn off all power to the unit. There may be more than one disconnect switch. Electrical shock can cause injury or death.

Clear surrounding area of all tools, equipment, and debris before operating this unit.

These instructions are provided for the installation of the FIRST-PAK air conditioner specifically. For any other related equipment, refer to the appropriate manufacturer's instructions.

WARNING

This air conditioner is certified for through-the-wall indoor installation only. This air conditioner is NOT approved for mobile homes, recreational vehicles or outdoor applications. Such use could result in property damage, personal injury, or death.

CAUTION

This air conditioner must never be operated under any circumstances without an air filter in place.

NOTE

Material in this shipment has been inspected at the factory and released to the transportation agency in good condition. When received, a visual inspection of all cartons should be made immediately. Any evidence of rough handling or apparent damage should be noted on the delivery receipt in the presence of the carrier's representative. If damage is found, a claim should be immediately filed against the carrier.

This air conditioner is designed for through-the-wall indoor installation only. Installation of this equipment, wiring, ducts, and any related components must conform to current agency codes, state laws, and local codes. Such regulations take precedence over general instructions contained in this manual.

CAUTION

Extreme caution must be taken to ensure that that no internal damage will result from screws that are drilled into the cabinet.

INTRODUCTION

The FIRST-PAK FPE series air conditioners are self-contained, electric heating with electric cooling models. The unit design has been certified by Intertek Testing Services for compliance with the Standard of UL 1995 for Safety for Heating and Cooling Equipment. The FPE models are certified to be in compliance with the latest edition of AHRI Standard 210/240.

These installation instructions are intended as a general guide only, for use by an experienced, qualified contractor.

STORAGE

Equipment should be stored in a clean dry, conditioned area with maximum temperatures up to 120°F [48.89°C] and minimum temperatures to 32°F [0°C]. Units should be stored upright and in an indoor environment. It is recommended to leave packaging on the unit until the installation is to begin.

WARNING

DO NOT stack more than **FOUR** units for storage purposes. Failure to follow these instructions may result in improper installation, adjustment, service or maintenance, property damage, personal injury or death.

The manufacture does not warrant equipment subjected to abuse.

SHIPPING & PACKAGE LIST

NOTE

Material in this shipment has been inspected at the factory and released to the transportation agency in good condition. When received, a visual inspection of all cartons should be made immediately. Any evidence of rough handling or apparent damage should be noted on the delivery receipt in the presence of the carrier's representative. If damage is found, a claim should be immediately filed against the carrier.

SHIPPING INSTRUCTIONS

The units must remain in the upright position throughout the shipping and handling process to maintain a proper level of oil in the compressor.

NOTE

Shrink-wrap is located around the unit for protection. Remove before installation.

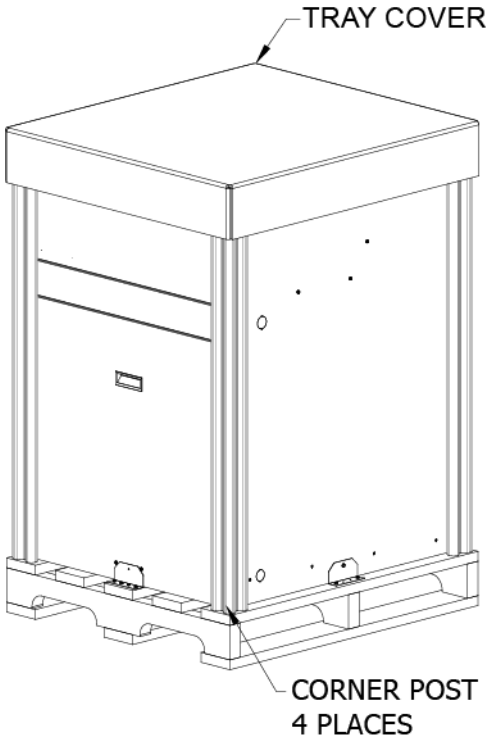


FIGURE 2 - Standard Packaging

PACKAGE LIST

The units will be shipped with the following items:

1- FPE (FIRST-PAK) package electric heat/dx cooling unit:

   A- Shipping bracket
      a. Screws
   B- Top mounting bracket
      a. Screws

2- Literature package
   A- IOM - Installation & Operations Manual

Check the unit for shipping damage; if found, immediately contact the last carrier.

UNIT INSPECTION CHECKLIST

Complete the inspection procedures below before preparing unit for installation:

1) Visually inspect unit for any shipping damage. Damage must be reported immediately to the shipping company to make a claim.
2) Ensure that the carrier makes proper notation of any shortages or damage on all copies of the freight bill and completes a common carrier inspection report.
3) Verify that unit nameplates on the data label match the sales order or bill of lading (including, unit configuration, size and voltage).
4) Immediately before installation, remove unit front panel and verify that all electrical connections are tight and that there are no loose wires.
5) Check to make sure that the refrigerant piping is free from any kinks, no visible refrigerant leak and there is no interference between unit piping and sheet metal or electrical wires.
6) Check that the blower spins freely within the housing and that there are no obstructions between the wheel and housing. The wheel can sometimes come loose in shipping.
7) Check to make sure compressor mounting bolts and nuts are not loose.
8) Ensure that the evaporator distributor tubes are not touching one in another and that they are over the drain pan.
9) Check the air-coil fins for any damage during shipping.
10) Ensure that the shipping brackets and screws are removed from the chassis section. Refer to **FIGURE 3 - Standard Packaging with Shipping Brackets – Front View & FIGURE 4 - Standard Packaging with Shipping Brackets – Back View** for more information.
11) Inspect the electric heater section:
    a. Check if there's any part damaged or loose.
    b. Check to make sure all wiring connections are tight and there are no loose or broken wires.
    c. Check if the insulation is intact.

NOTE

Check the unit nameplate for correct voltage with the plans before installing the equipment. Also, make sure all electrical ground connections are made in accordance with local code.

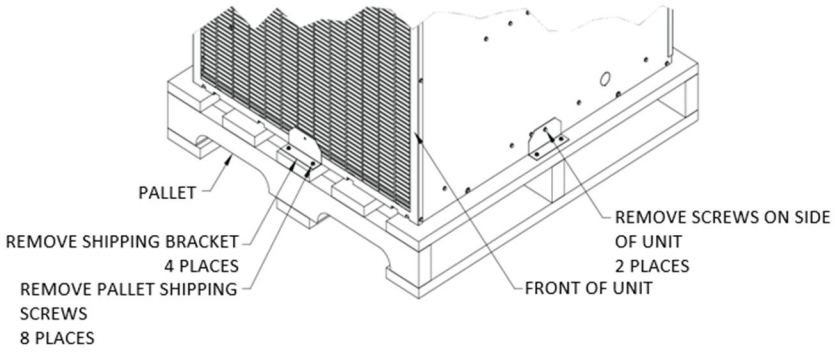


FIGURE 3 - Standard Packaging with Shipping Brackets - Front View

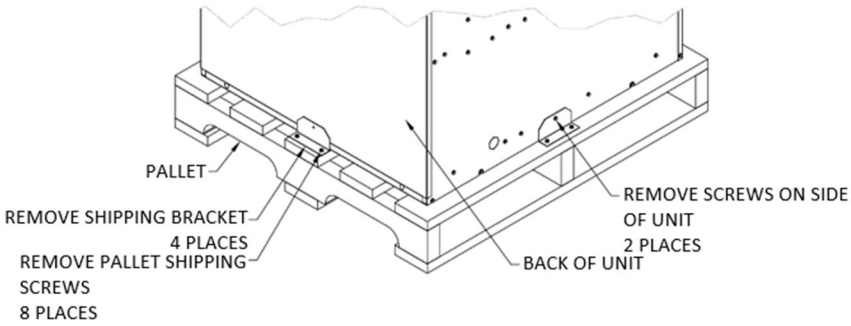


FIGURE 4 - Standard Packaging with Shipping Brackets - Back View

UNIT DIMENSIONAL DATA

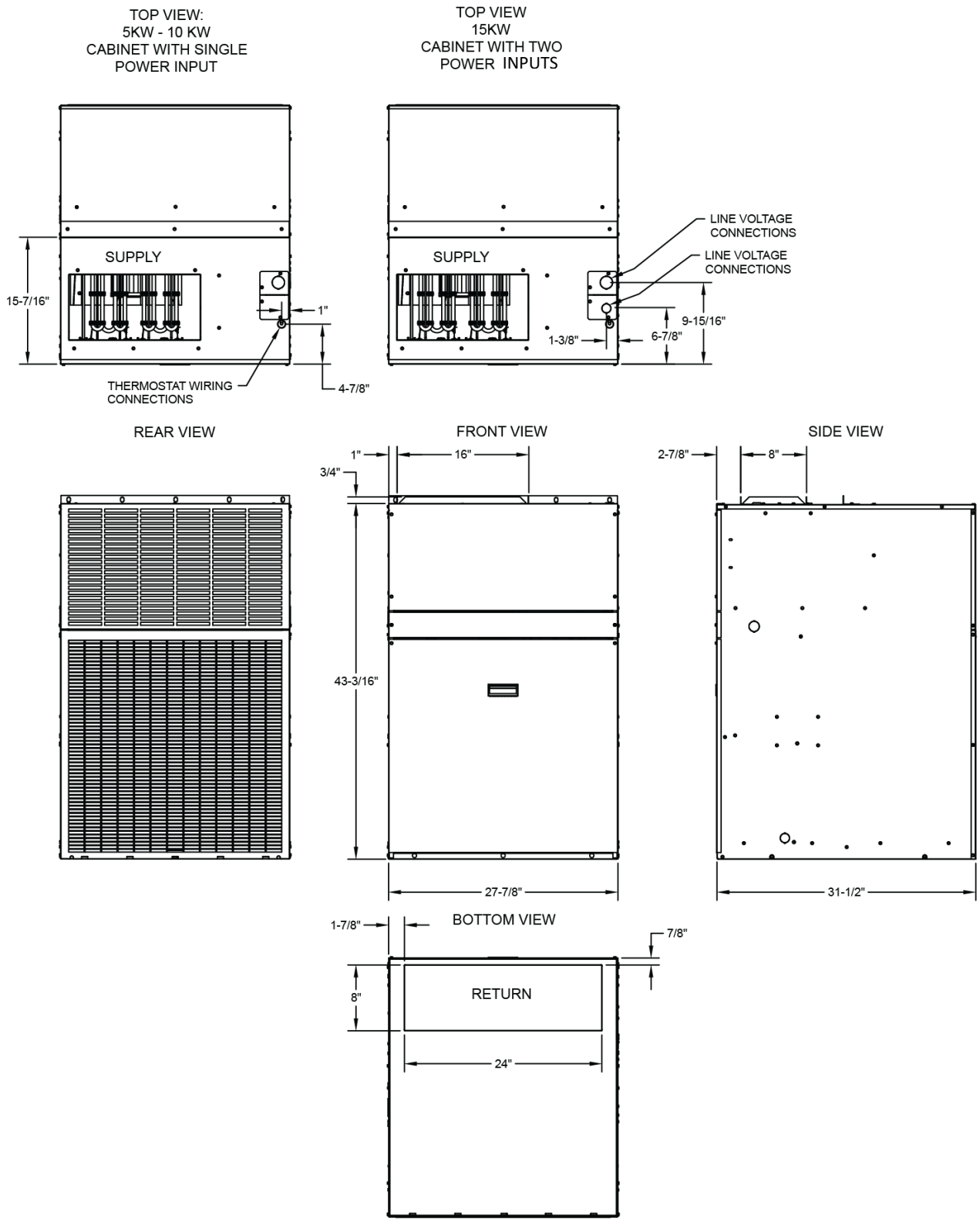


FIGURE 5 - Unit Dimensions

UNIT PHYSICAL DATA

PHYSICAL DATA						
FPE MODELS	05E1012C	07E1012C	10E1012C	05E1018C	07E1018C	10E1018C
UNIT INFORMATION						
Compressor Qty/Type	Rotary (1)	Rotary (1)	Rotary (1)	Rotary (1)	Rotary (1)	Rotary (1)
Compressor Capacitor	40MFD/370V	40MFD/370V	40MFD/370V	35MFD/370V	35MFD/370V	35MFD/370V
Condenser Fan HP [kW]	1/5 [.15]	1/5 [.15]	1/5 [.15]	1/3 [.25]	1/3 [.25]	1/3 [.25]
Indoor Fan HP [kW]	1/3 [.25]	1/3 [.25]	1/3 [.25]	1/3 [.25]	1/3 [.25]	1/3 [.25]
Blower Size (D x W) in. [cm]	10 x 6 [25.4 x 15.24]					
Condenser Dimension (H x W) in. [cm]	26.6 x 22.3 [67.6 x 56.5]					
Evaporator Dimension (H x W) in. [cm]	23.2 x 22.3 [58.8 x 56.5]					
Filter Size (H x W) in. [cm]	24 x 24 [60.96 x 60.96]					
Electric Heater [kW] @240V	5	7(2x3.5kW)	10(2x5kW)	5	7(2x3.5kW)	10(2x5kW)
Max. Static Pressure IWC [pa]	.5 [125]					
Operating Weight lb. [kg]	273	275	275	334	336	336
Shipping Weight lb. [kg]	293	295	295	354	356	356

Table 1 - Physical Data

PHYSICAL DATA								
FPE MODELS	05E1024C	07E1024C	10E1024C	15E1024C	05E1030C	07E1030C	10E1030C	15E1030C
UNIT INFORMATION								
Compressor Qty/Type	Scroll (1)	Scroll (1)	Scroll (1)	Scroll (1)	Scroll (1)	Scroll (1)	Scroll (1)	Scroll (1)
Compressor Capacitor	35MFD/370V	35MFD/370V	35MFD/370V	35MFD/370V	40MFD/370V	30MFD/370V	30MFD/370V	30MFD/370V
Condenser Fan HP [kW]	1/3 [.25]	1/3 [.25]	1/3 [.25]	1/3 [.25]	1/3 [.25]	1/3 [.25]	1/3 [.25]	1/3 [.25]
Indoor Fan HP [kW]	1/2 [.37]	1/2 [.37]	1/2 [.37]	1/2 [.37]	1/2 [.37]	1/2 [.37]	1/2 [.37]	1/2 [.37]
Blower Size (D x W) in. [cm]	10 x 6 [25.4 x 15.24]							
Condenser Dimension (H x W) in. [cm]	26.6 x 22.3 [67.6 x 56.5]							
Evaporator Dimension (H x W) in. [cm]	23.2 x 22.3 [58.8 x 56.5]							
Filter Size (H x W) in. [cm]	24 x 24 [60.96 x 60.96]							
Electric Heater [kW] @240V	5	7(2x3.5kW)	10(2x5kW)	15(3x5kW)	5	7(2x3.5kW)	10(2x5kW)	15(3x5kW)
Max. Static Pressure IWC [pa]		0.5 [125]						
Operating Weight lb. [kg]	345	346	346	349	346	347	347	350
Shipping Weight lb. [kg]	365	366	366	369	366	367	367	370

Table 2 - Physical Data Continued

ELECTRICAL DATA

ELECTRICAL DATA																	
MODEL NUMBER	Voltage – PH-HZ	COMPRESSOR		CONDENSOR MOTOR		INDOOR MOTOR		MIN. CIRCUIT AMPACITY				MAX. CIRCUIT PROTECTION				MIN. VOLTAGE	MAX. VOLTAGE
		RLA	LRA	FLA	HP	FLA	HP	CKT1		CKT2		CKT1		CKT2			
								230V	208V	230V	208V	230V	208V	230V	208V		
FPE05E1012C	208/230-1-60	5.5	26	1.9	1/5	2.3	1/4	27.8	25.4	N/A	N/A	30	30	N/A	N/A	197	252
FPE07E1012C	208/230-1-60	5.5	26	1.9	1/5	2.3	1/4	37.8	34.4	N/A	N/A	40	35	N/A	N/A	197	252
FPE10E1012C	208/230-1-60	5.5	26	1.9	1/5	2.3	1/4	52.7	48.0	N/A	N/A	60	50	N/A	N/A	197	252
FPE05E1018C	208/230-1-60	7.2	38	1.9	1/5	2.8	1/3	28.4	26.0	N/A	N/A	30	30	N/A	N/A	197	252
FPE07E1018C	208/230-1-60	7.2	38	1.9	1/5	2.8	1/3	38.4	35.0	N/A	N/A	40	40	N/A	N/A	197	252
FPE10E1018C	208/230-1-60	7.2	38	1.9	1/5	2.8	1/3	53.4	48.6	N/A	N/A	60	50	N/A	N/A	197	252
FPE05E1024C	208/230-1-60	10.7	55	2.8	1/3	4.1	1/2	30.0	27.6	N/A	N/A	35	30	N/A	N/A	197	252
FPE07E1024C	208/230-1-60	10.7	55	2.8	1/3	4.1	1/2	40.0	36.7	N/A	N/A	45	40	N/A	N/A	197	252
FPE10E1024C	208/230-1-60	10.7	55	2.8	1/3	4.1	1/2	55.0	50.2	N/A	N/A	60	60	N/A	N/A	197	252
FPE15E1024C	208/230-1-60	10.7	55	2.8	1/3	4.1	1/2	55.0	50.2	25.0	22.6	60	60	25	25	197	252
FPE05E1030C	208/230-1-60	13.5	87	2.8	1/3	4.1	1/2	30.0	27.6	N/A	N/A	35	30	N/A	N/A	197	252
FPE07E1030C	208/230-1-60	13.5	87	2.8	1/3	4.1	1/2	40.0	36.7	N/A	N/A	45	40	N/A	N/A	197	252
FPE10E1030C	208/230-1-60	13.5	87	2.8	1/3	4.1	1/2	55.0	50.2	N/A	N/A	60	60	N/A	N/A	197	252
FPE15E1030C	208/230-1-60	13.5	87	2.8	1/3	4.1	1/2	55.0	50.2	25.0	22.6	60	60	25	25	197	252

Table 3 – Electrical Data

INSTALLATION

REQUIREMENTS

Follow manufacturer's installation instructions, as well as local and municipal building codes. In addition, the installation shall conform to the following Fire Protection Association (NFPA) Standards:

- NFPA No. 90A – Standard for Installation of Air Conditioning and Ventilation Systems
- NFPA No. 90B – Standard for Installation of Residence Type Warm Air Heating and Air Conditioning Systems.

This unit is approved for installation clearance to combustible material as stated on the unit rating plate. However, stated minimum clearances to combustibles may be inadequate for future accessibility and service needs which must be considered when planning of the installation.

INSTALLATION PRECAUTIONS

CAUTION

Always wear all appropriate Personal Protective Equipment (PPE) when installing and servicing these units.

WARNING

Use multiple people when moving and installing these units. Failure to do so could result in injury or death.

CAUTION

Contact with metal edges and corners can result injury. Protective gloves should be worn when handling. Exercise caution when installing and servicing unit.

Observe the following precautions for typical installation:

- Always use proper tools and equipment
- No wiring or any work should be attempted without first ensuring the unit is completely disconnected from the power source and locked out. Also, verify that a proper permanent and uninterrupted, ground connection exists prior to energizing power to the unit.
- Review unit nameplate and wiring diagram for proper voltage and control configurations. This information may vary from unit to unit.

UNIT LOCATION

This product is certified for through-the-wall, indoor, up-flow vertical position installation only. This appliance is not design certified for installation in mobile homes, recreational vehicles, or outdoors. A First Company approved wall sleeve must be used to install the unit.

DO NOT install directly on carpeting, tile, or other combustible material other than wood flooring.

The Installation must conform with local building codes or, in the absence of local codes, to the Protection Association Standards NEPA. No. 90A and NEPA. No. 90B.

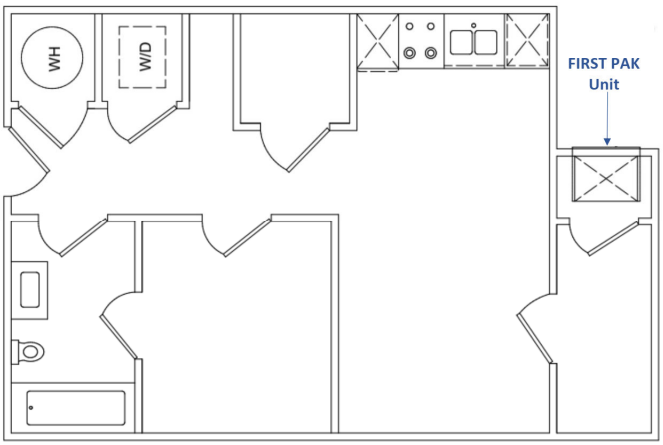


FIGURE 6 - Typical Floorplan with FIRST-PAK on Exterior Wall

INSTALLATION CONTINUED

UNIT CLEARANCE REQUIREMENTS

The interior of the unit may be installed with zero clearances to adjacent combustible surfaces. This unit shall not be installed directly on carpeting, tile, or other combustible material, other than wood flooring.

Service clearance must be provided for future maintenance and service. A minimum of 32 in [81.28 cm] open area must be left unobstructed in front of the access panels.

The grille side must be kept free from any obstructions to air flow. The unit must be installed at least 4 ft [1.2192 m] from electric meters, gas meters, regulators, and relief equipment.

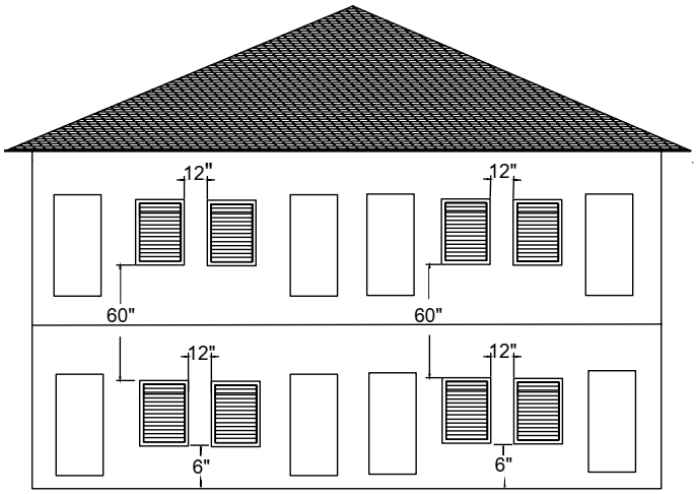


FIGURE 7 - Required Exterior Building Clearance

CLEARANCE REQUIREMENTS		
MINIMUM CLEARANCE	INCHES	CM
Horizontal distance between units	12	30
Vertical distance between units	60	152
Distance above ground level	6	15
Distance above finished floor	6	15
Distance above a garage floor	18	46

Table 4- Clearance Requirements/Dimensions

An air conditioner installed in a garage must also be protected from damage by vehicles.

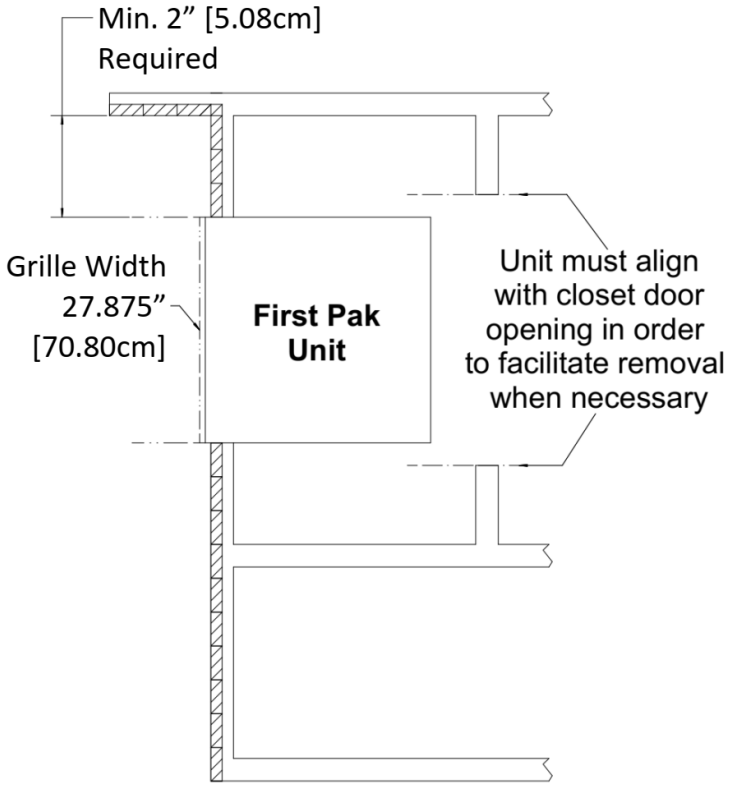


FIGURE 8 - Interior Clearance Requirements

CAUTION

A masonry wall opening must be properly constructed with a lintel for wall support. Wall openings must be flashed and sealed. The unit must be level, front to back, side to side.

Refer to **CLEARANCE REQUIREMENTS** section in this manual for more information.

INSTALLATION CONTINUED

WALL SLEEVE INSTALLATION

Refer to installation instruction packed with the wall sleeve to assemble and mount into the wall. Before unit installation, make sure sleeve components are not damaged; drain line is not obstructed and is leak free.

Check all seals to ensure that they are in position and un-damaged. Ensure that the wall sleeve is sloped toward the exterior of the building (FIGURE 9 - Wall Sleeve Mounting). Securely fasten the Architectural grille to the front of the sleeve using the supplied hardware.

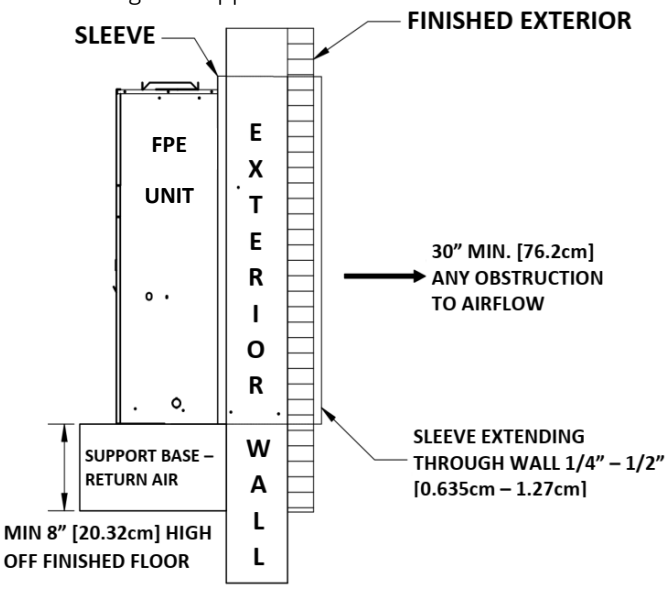


FIGURE 9 - Wall Sleeve Mounting

IMPORTANT

After sleeve installation, ensure that the gap in-between the wall and seal is insulated and is in contact with the sleeve sides.

IMPORTANT

Make sure a high grade non-hardening sealant approved for exterior use has been applied between edge of the sleeve and the structure, on the inside and outside walls, to prevent air and water from migrating inside (FIGURE 9 - Wall Sleeve Mounting).

REAR INSTALLATION & DIMENSIONS

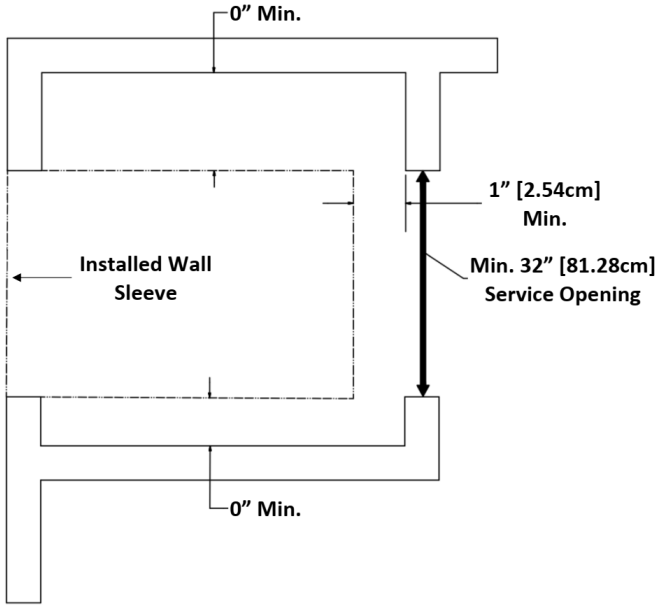


FIGURE 10 - Rear Installation Dimensions

NOTE

Sleeve dimensions vary based on model purchased.

The inside of the unit can be surrounded by a closet with minimum clearance to heater section match to 0 in clearance on the sides, 2 in [5.08 cm] clearance from the top, and 1 in [2.54 cm] from the front and the plenum. Enough clearance should be provided for installing field wiring. DO NOT install directly on any combustible material (such as carpet, tile, etc.) other than wood flooring.

INSTALLATION CONTINUED

UNIT SUPPORT

The First Pak wall sleeve is not intended or designed to provide complete support for the First Pak unit. Additional support is required. A field constructed platform may be used for this purpose and may also be constructed to provide a means of attaching the return air duct.

PLYWOOD INSTALLATION

Support base construction should be built as below in FIGURE 11 - Unit Support & Alignment. It must be fabricated with plywood, framing lumber and/or any pre-approved sheet metal construction material. FIGURE 11 - Unit Support & Alignment is showing alignment of the platform top with the base panel of the wall sleeve.

- Minimum height of platform = 8 in [20.32 cm]
- Recommended platform width = 29 in [73.66 cm]
- Recommended platform depth = 16 in [40.64 cm]

Refer to FIGURE 11 - Unit Support & Alignment.

Things to consider prior to build the support structure:

1. Accurately measure the unit and choose a strong building material for the support structure.
2. It is recommended that for leveling purposes the unit should be well supported.
3. If additional vibration isolation material is required, non-combustible material MUST be used.
4. Ensure that the platform connection to FIRST-PAK Return Air Opening can fit an 8 in x 24 in [20.32 cm x 60.96 cm] duct. The FIRST-PAK unit must be aligned with return air opening on the unit base.
5. Ensure the support structure and the Wall Sleeve provide a secure, fixed, and leveled position. This allows a provision of bringing return air via ducting to the space under the unit.

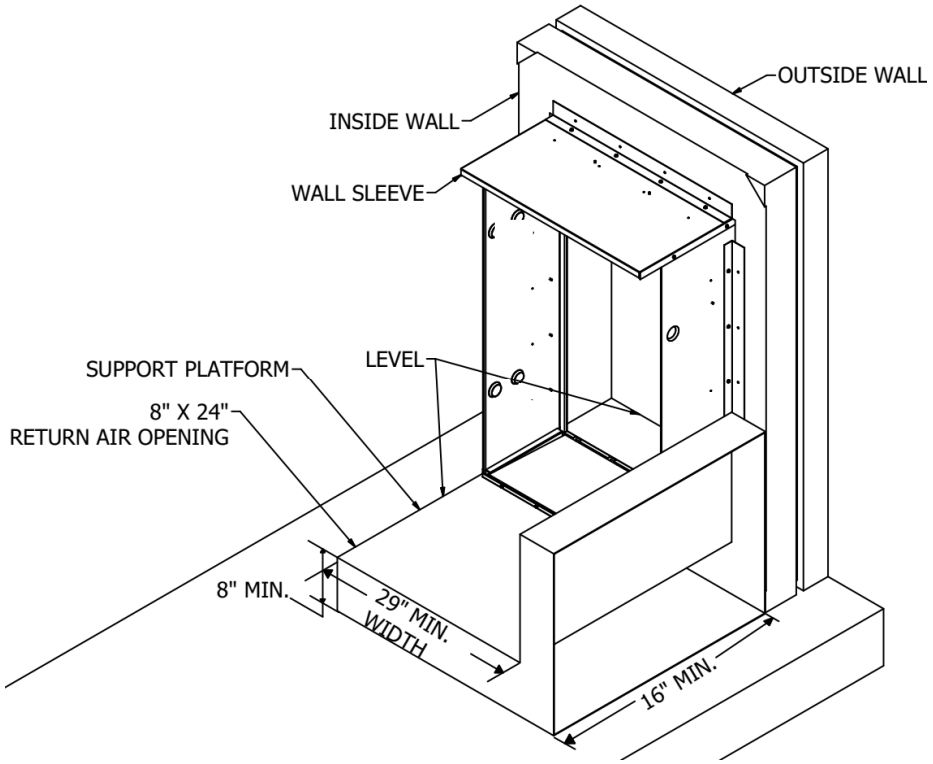


FIGURE 11 - Unit Support & Alignment

CAUTION

The sleeve is not intended to be the sole support for the unit. An additional support must be provided near the return opening on the unit for adequate support. The use of vibration isolation material between the unit and the support is recommended.

INSTALLATION CONTINUED

PACKAGED UNIT INSTALLATION

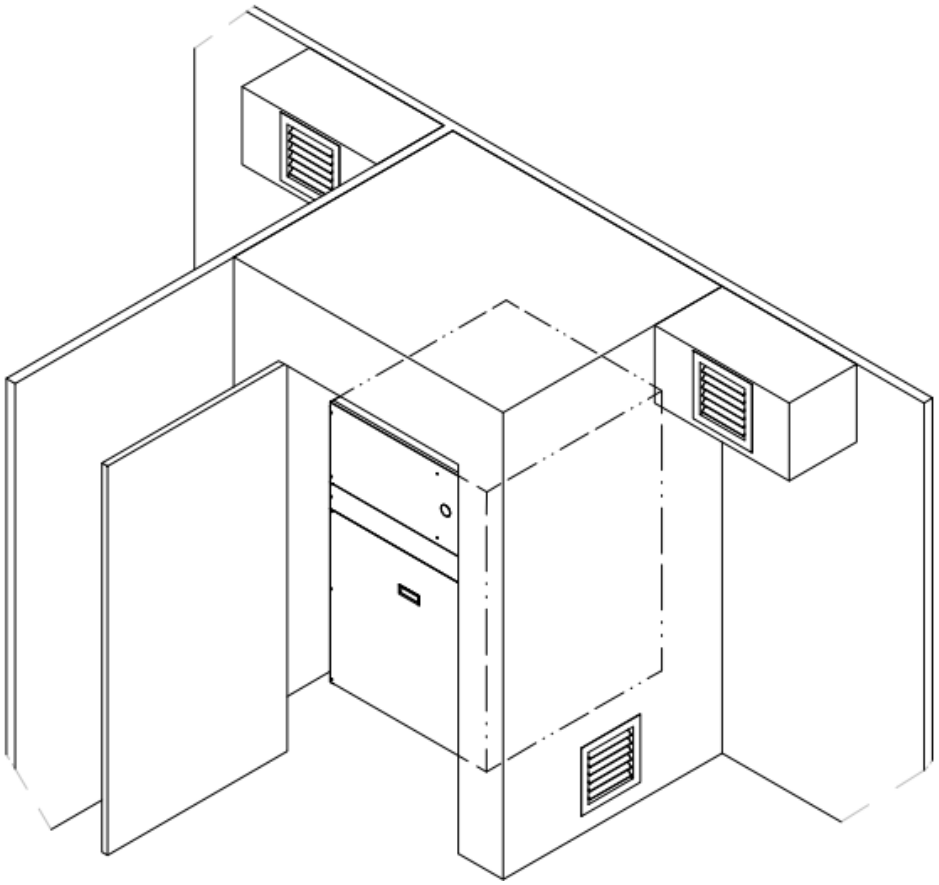


FIGURE 12 - FIRST-PAK Unit Installation

NOTE

Locate the unit in an area that provides minimum clearance to all service access panels. Consider all additional clearances needed for water connections, electrical connections, duct connections and sufficient return airflow.

IMPORTANT

These units are for indoor installation ONLY!

NOTE

DO NOT locate unit in areas subject to freezing temperatures or where high humidity levels could cause cabinet condensation. FIRST-PAK units are available in right- and left-hand configurations. Units should be mounted on the sleeve with a pitch to the outside of the building.

Insulation is installed in indoor equipment to provide a barrier between outside air conditions surrounding the unit and the varying conditions inside the unit. If the insulating barrier is damaged, the surrounding ambient air will affect the inside surface temperature of the cabinet; this may lead to sheet metal corrosion and subsequently, component failure.

IMPORTANT

Damaged insulation must be repaired or replaced before the unit is placed back into operation. Insulation loses its insulating properties when wet, damaged, separated or torn.

The installer must adhere strictly to all local and national code requirements pertaining to the installation of this equipment including the cabinet, discharge plenum and connecting ducts. All units are designed for indoor use only, and are agency listed for installation with clearances specified on the product rating plate.

INSTALLATION CONTINUED

PACKAGED UNIT INSTALLATION

NOTE

Check nameplate voltage, amperage and fuse size for proper power supply.

1. Remove the four shipping brackets holding the unit to the shipping pallet and remove unit from the shipping pallet.

NOTE

The top mounting bracket must be attached to the FIRST-PAK unit.

2. Attach the bracket to the FIRST-PAK unit and the wall sleeve using the screws supplied with the wall sleeve. Refer to FIGURE 13 - Wall Sleeve Seal.

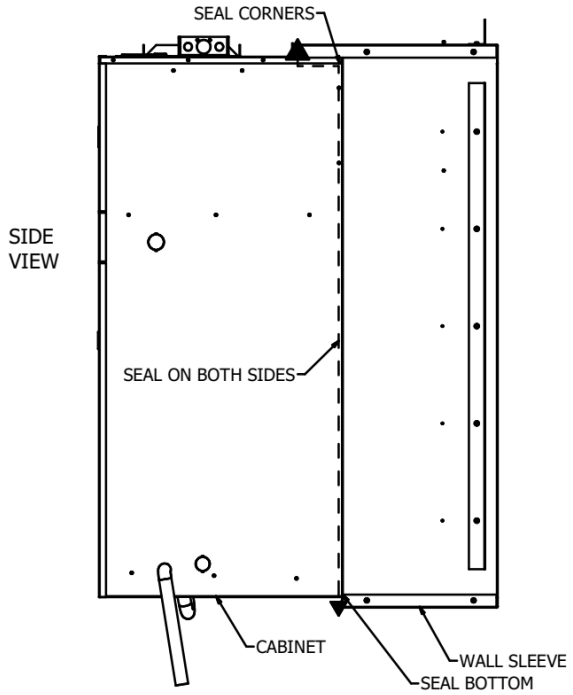


FIGURE 13 - Wall Sleeve Seal

3. Ensure that properly sized ductwork is in place to mate to the connections on the FIRST-PAK.
4. Remove front access panel and verify all electrical connections are secure and check the condenser fan to see it turns freely.

NOTE

For shipping purposes, the supply flanges are shipped flat. The discharge duct flanges must be bent up at a 90° angle.

5. If an air filter is to be applied to the unit remove lower front access panel to replace filter. (FIGURE 17 -Air Filter Location). Place the filter into the filter bracket.
6. Ensure that the wall sleeve is installed squarely and is secured before installing the unit.
7. Inspect the sleeve seal, which is supplied with the sleeve, to ensure that it is properly secured and aligned (see FIGURE 13 - Wall Sleeve Seal).
8. Slide the FIRST-PAK unit toward the sleeve seal until the sleeve and cabinet brackets are nested and almost making contact.
9. Center the FIRST-PAK unit in the sleeve.
10. Use screw fasteners to attach the cabinet bracket to wall sleeve.

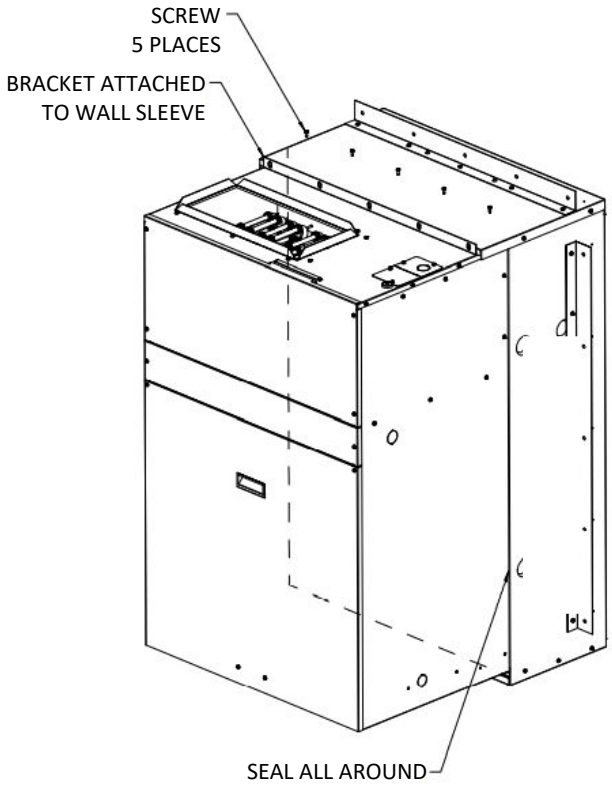


FIGURE 14 - Top Bracket Installation on Sleeve

11. Use a high-grade non-hardening sealant to close any gaps that may exist between the seal and the wall of the sleeve.
12. Check that the unit is completely settled on all four sides against the wall sleeve seals.

CAUTION

If unit is not sealed properly, water and/or outside air will infiltrate into the closet, and can cause improper unit operation and may cause damage to the unit and/or property.

INSTALLATION CONTINUED

DUCTWORK

IMPORTANT

Both supply and return air ducts must be ducted to the unit.

IMPORTANT

The supply duct connection must be sized to a minimum of the same size as the unit discharge air opening.

IMPORTANT

All ductwork must be installed in accordance with National Fire Protection Assoc. Codes 90A and 90B.

DISCHARGE DUCTING

Discharge ductwork should be sized and constructed in accordance with industry best practices and standards.

Insufficiently sized ductwork will cause low supply airflow, which could cause low cooling performance, liquid flood back to compressor and condensate in the cabinet. In heating operation, low airflow could cause the heater auto-reset limit switch cycle on and off, which would reduce the longevity of heating element. Excessive airflow may result in a noisy duct system and could lower heating supply temps to an uncomfortable level. Unit external static cannot be more than 0.5 in. w.c.

Ductwork should be adequately insulated to prevent condensation and to minimize heat loss within the duct system. A flexible connector is recommended for supply air connections on metal duct systems to limit noise.

RETURN AIR DUCTING

Return air ducting can be brought in through a wall grille or opening and then to the unit. The return duct should be sealed to the return air opening on the bottom of the unit and must terminate inside of the indoor space. It is recommended to use duct material with acoustically lined insulation for sound attenuation. The return duct must be sized for a 24 in x 8 in [60.96 cm x 20.32 cm] opening.

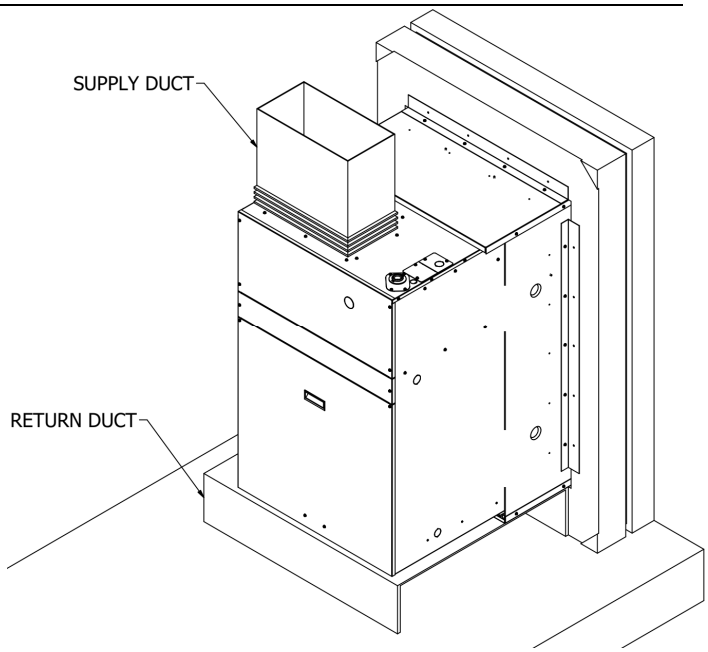


FIGURE 15 - Unit Return Ducting

CONDENSATE DRAINAGE

Condensate drain lines must be properly installed with adequate slope away from unit to ensure proper drainage. A minimum trap of 1.5 in [3.81 cm] must be installed to isolate the negative pressures of the drain pan from the drain line. Refer to for schematic information on the condensate drain lines. Drain line should be insulated to prevent condensate dropping to the ground and duct.

CAUTION

On units with plastic drain pans, the drain connection must be made hand tight only.

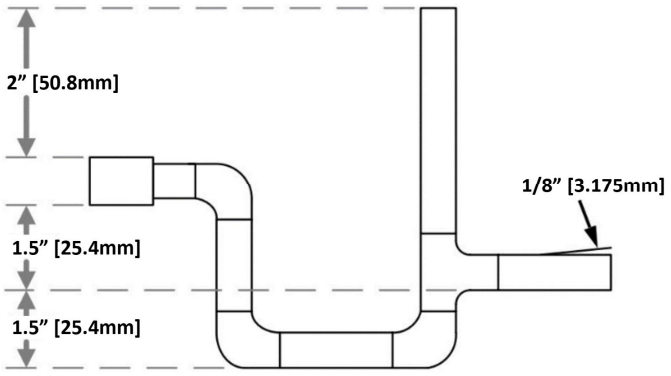


FIGURE 16 - Condensate Drain Layout

INSTALLATION CONTINUED

AIR FILTER

All indoor return air must be filtered. The preferred methods are:

1. Use the factory supplied filter kit which attaches to the inlet of the evaporator.
2. Use the filter kit supplied with the access panel which accepts a 24 in x 24 in x 1 in [60.96 cm x 60.96 cm x 2.54 cm] throwaway type of filter.
3. Install a filter in the return grille mounted in the wall. Any field installation of an air filter, means must be provided, for us of a disposable filter which is no smaller than the face area of the evaporator coil.
4. Located in the return air opening, all indoor return air must be filtered.
5. A filter of same size or a filter with equivalent pressure drop must be used at all time.
6. A washable filter is provided with the unit and can be easily removed by the consumer.
7. If a return duct is installed, provisions must be to accommodate filter servicing.
8. It's recommended to clean filter at least 3 times in summer and winter season or more if needed.
9. Filter can be cleaned by dusting the filter by shaking or vacuuming, this filter can also be washed with some soap and water and replaced once it is dry.
10. The washable filter can be used or replaced with a disposable filter of the same size as mentioned in the table provided to size the filter.

AIR FILTER MINIMUM DIMENSIONS	
Model Series	Minimum Area
FPE**E1*****	576 sq. inches [0.3716 sq. meter]

Table 5 - Air Filter Minimum Dimensions

CAUTION

DO NOT operate this equipment without an air filter.

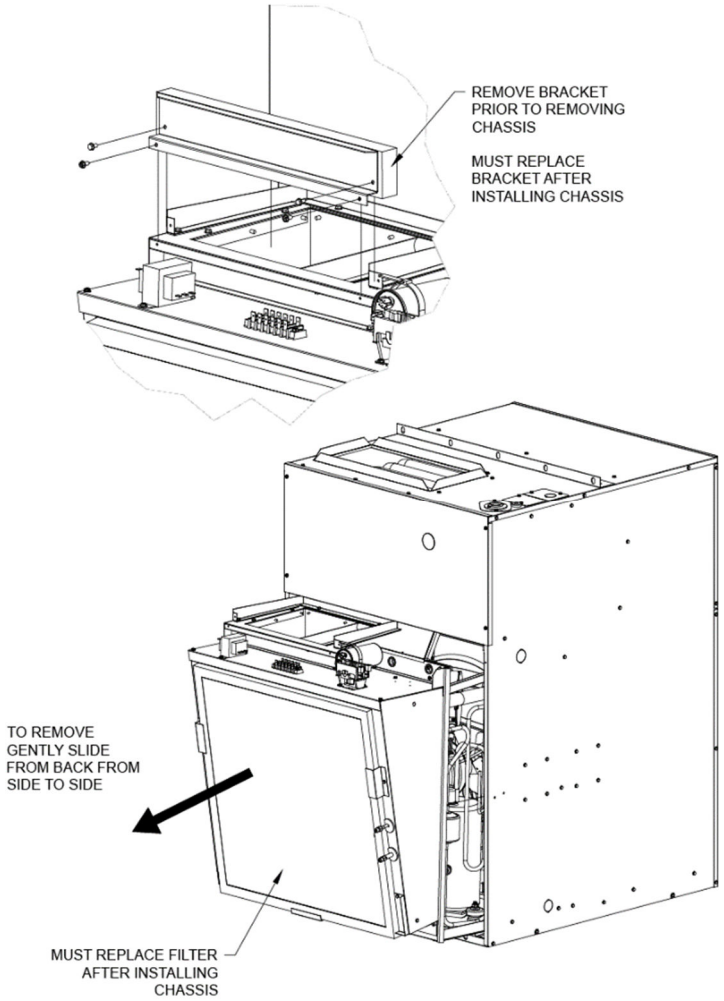


FIGURE 17 -Air Filter Location

ELECTRICAL

HIGH VOLTAGE

WARNING

ELECTRIC SHOCK HAZARD

Disconnect all power supplies before servicing. Lock out/tag out to prevent accidental electrical shock.

NOTE

Models with 15 kw heater require two separated power sources supplying the unit.

WARNING

Use copper conductors only. Install all parts and panels before operation of unit. Failure to follow these warnings can result in injury or death.

All wiring must comply with local and national code requirements. Units are provided with wiring diagrams and nameplate data to provide information required for necessary field wiring.

These units are provided with a class 2 transformer for 24 VAC control circuits. Should any add-on accessory or component also have a class 2 transformer furnished, care must be taken to prevent interconnecting outputs of the two transformers by using a thermostat with isolating contacts.

WARNING

Connect ground wire to ground terminal marked “GND”. Failure to do so can result in injury or death.

CAUTION

Any device that has been furnished by the factory for field installation must be wired in strict accordance with the associated wiring diagram. Failure to do so could damage components and void warranties.

Units with 5 kW, 7 kW or 10 kW heaters have a knockout hole on the top panel for field line voltage connection. Units with 15 kW heater have two knockout holes for field line voltage connection. The bigger one is for power supply connected to the 60A circuit breaker in the unit. The smaller knockout hole is for power supply connected to the 30A circuit breaker in the unit. See FIGURE 18 - Cabinet with 5 kW, 7 kW, and 10 kW Heaters, FIGURE 19 - Cabinet with 15 kW Heater and FIGURE 20 Heater Electric Panel Layout. The ground wire must be connected to the ground screws with gold disk.

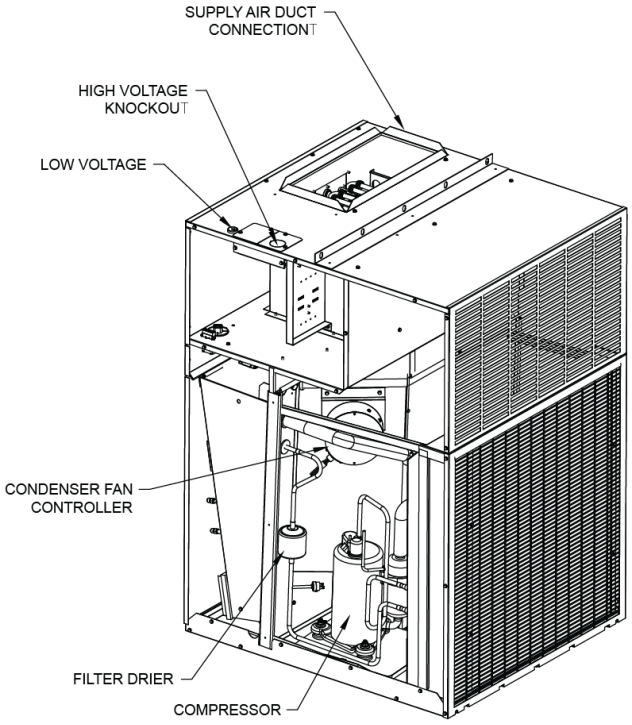


FIGURE 18 - Cabinet with 5 kW, 7 kW, 10 kW Heaters

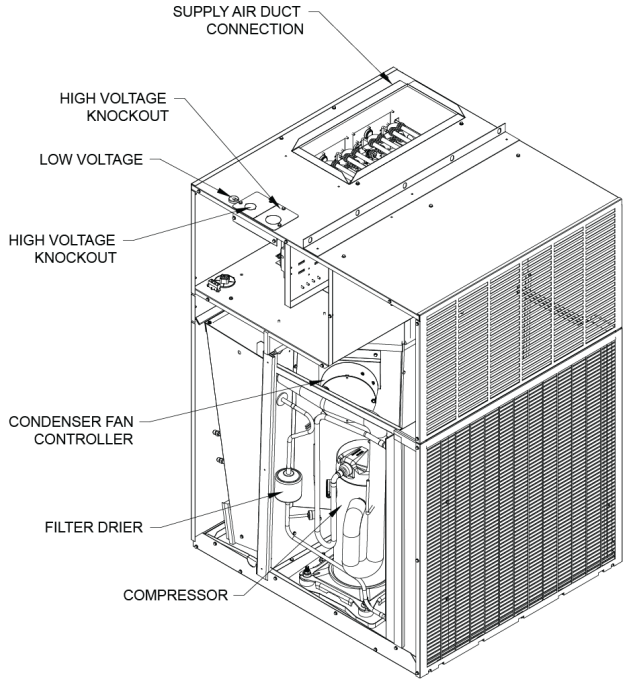


FIGURE 19 - Cabinet with 15 kW Heater

ELECTRICAL CONTINUED

208-230 VOLT OPERATION

All 208-230 Volt units are factory wired for 230 Volt operation. For 208 Volt operation, moving/changing/rewiring the line voltage tap on the 24 Volt control transformer is required. See note 3 on the wiring diagram for instruction.

LOW VOLTAGE

THERMOSTAT

A standard 24 VAC single state heating and cooling thermostat is required to control this unit. A thermostat with a "C" common terminal is preferred. Thermostat should be connectted to the control wire through the LOW VOLTAGE hole on the top panel shown in FIGURE 18- Cabinet with 5 kW, 7 kW, and 10 kW Heaters and FIGURE 19 Cabinet with 15 kW Heater. Thermostat connections and their functions refer to FIGURE 21 - Thermostat Connections as follows:

THERMOSTAT CONNECTIONS KEY		
Abbr.	Color	Function
Y –	Yellow	Compressor Contactor
C –	Brown	Transformer 24VAC Common
W –	White	Call for Heating
G –	Green	Evaporator Blower
R –	Red	Transformer 24VAC Hot

Table 6 - Thermostat Connections Key

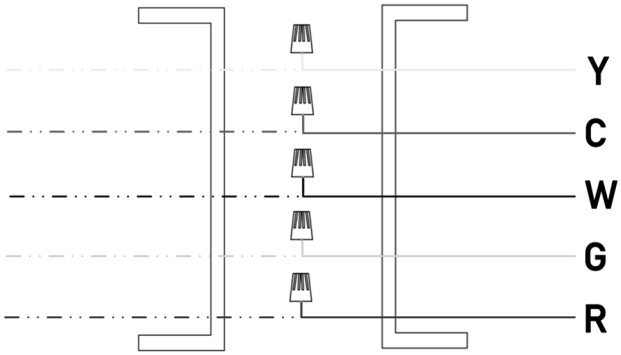


FIGURE 21 - Thermostat Connections

THERMOSTAT INSTALLATION

The Thermostat should be located on an interior wall in a larger room, away from supply duct draft. Position the thermostat back plate against the wall so that it appears level and so the thermostat wires protrude through the middle of the back plate mounting holes and drill holes with a 3/16 in [5 mm] bit. Install supplied anchors and secure plate to the wall. Thermostat wire must be 18 AWG wire.

NOTE

For FPE**E1030C units, a dual stage thermostat must be used in order to reach rated system performance.

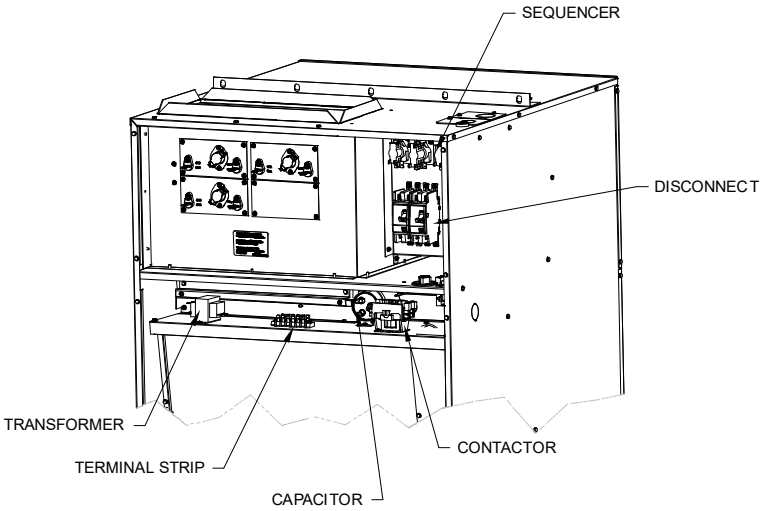


FIGURE 20 - Heater Electric Panel Layout

CONTROLS

COOLING OPERATION

STEADY STATE COOLING

When the unit is given a "Y" input the unit will operate in steady state cooling mode. The compressor will immediately come on after a "Y" input. After a 5 second time delay the indoor fan will be energized. The system will remain in steady state operation as long as the "Y" input is provided to the unit.

The "Y" signal has priority over the both the "W" and "G" signals. If both "Y" and "W" are called, the call for cooling has priority. The heat cycle is interrupted as if the call for heat had terminated and the call for cooling proceeds as normal.

When the "Y" input is removed from the system the control immediately energizing the compressor contactor. The indoor blower de-energizes after a cooling off delay period of 90 seconds.

CONTINUOUS FAN OPERATION

When the unit is given a "G" input, without an additional "Y" or "W" call, the unit will operate in continuous fan operation mode. The indoor fan is energized with the "G" call after a 0.25 second delay. The fan remains energized as long as the "G" input is provided to the unit without a "Y" or "W".

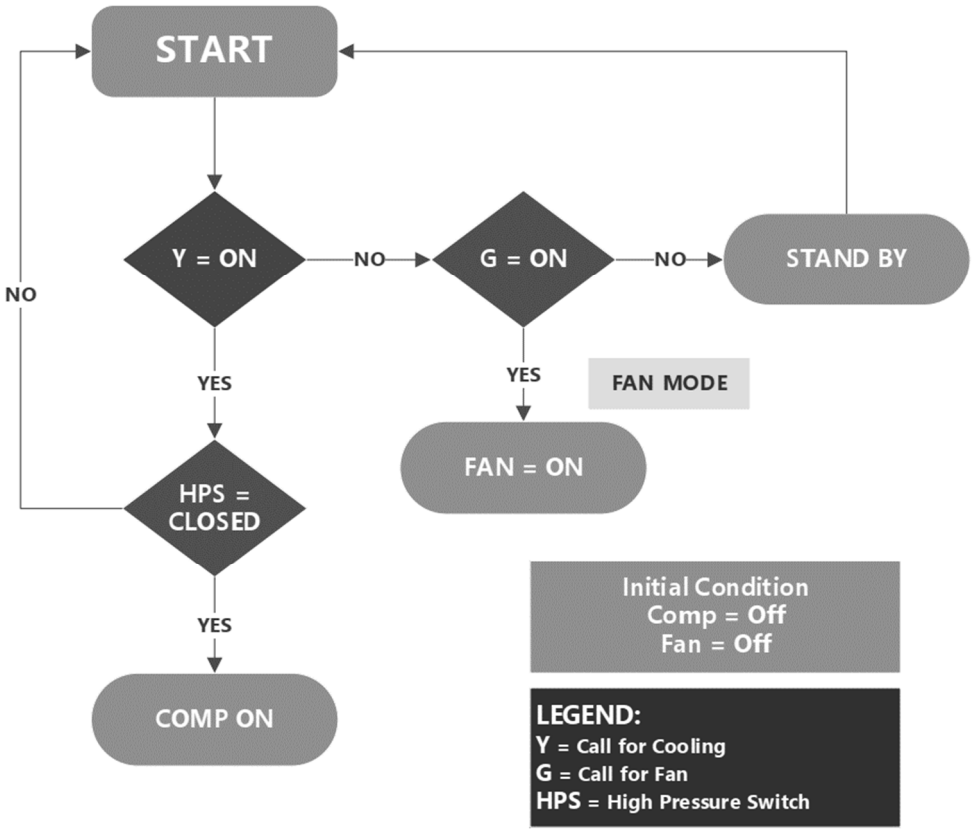


FIGURE 22 - Cooling Sequence of Operations

LOW AMBIENT COOLING OPERATION

The unit is designed to operate down to 35°F outside air ambient. For cooling operation at below 35°F outside air ambient, low ambient kit is required.

CONTROLS CONTINUED

BLOWER CONTROL

All models have 5 fan speeds, with 2 fan speeds reserved for heating, 2 fan speeds reserved for cooling, and 1 speed reserved for ventilation. The cooling fan speed selection wire and heating fan speed selection wires are located on separate wires. In order to change the fan speed setting, move the fan speed selection wire to the desired tap. See wiring diagram located on the unit.

- FPE**E1030C units use a dual stage compressor and have 2 cooling fan speeds. T4 for low speed and T5 for high speed

Refer to Table 7 - BLOWER PERFORMANCE DATA and Table 8 - BLOWER PERFORMANCE DATA – CONTINUED for information on the select speed changes for heat and cool mode.

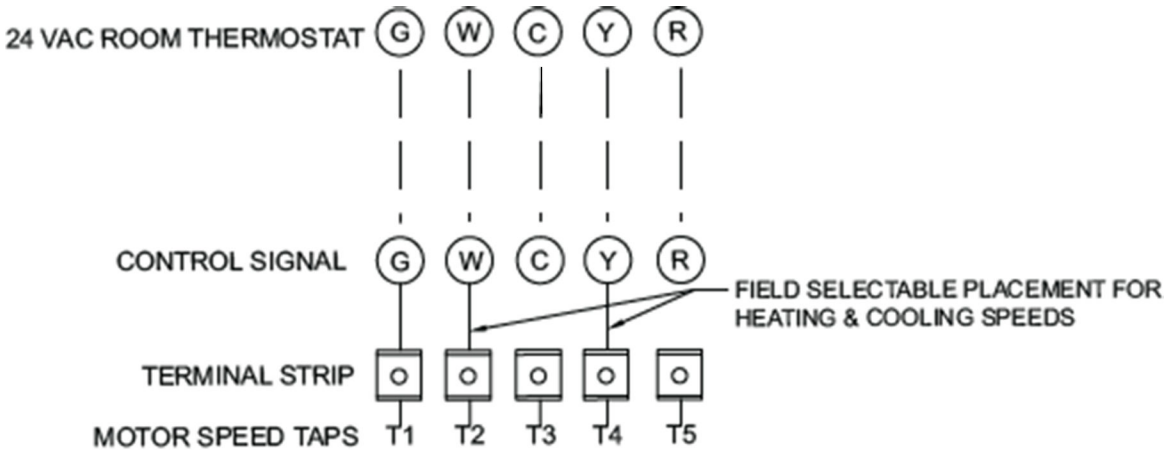


FIGURE 23 - Blower Control Tap

WARNING

The unit is designed to operate at maximum 0.5 in.w.c external static pressure. Running at more than 0.5 in.w.c E.S.P may cause unit to not work properly and even damage the unit. For applications requiring higher static operation, please contact factory or the manufacture's sales reps.

NOTE

High efficiency brushless DC motors are wired with power applied at all times, see illustration above. Low voltage thermostat demand and board algorithms will control its use.

CONTROLS CONTINUED

BLOWER PERFORMANCE						
Unit Model	Blower Speed Tap	SCFM at External Static Pressure (in. w.c.)				
		0.1	0.2	0.3	0.4	0.5
FPE05E1012C	T1	328	307	285	265	246
	$T2^H$	544	522	501	480	462
	T3	632	611	589	569	551
	$T4^C$	508	487	466	445	427
	T5	578	557	535	515	496
FPE07E1012C	T1	328	307	285	265	246
	$T2^H$	611	590	568	548	529
	T3	694	672	651	630	612
	$T4^C$	508	487	466	445	427
	T5	578	557	535	515	496
FPE10E1012C	T1	328	307	285	265	246
	$T2^H$	694	672	651	630	612
	T3	611	590	568	548	529
	$T4^C$	508	487	466	445	427
	T5	578	557	535	515	496
FPE05E1018C	T1	460	438	417	396	378
	$T2^H$	751	730	708	688	669
	T3	869	848	826	806	788
	$T4^C$	674	652	631	611	592
	T5	760	739	717	697	678
FPE07E1018C	T1	460	438	417	396	378
	$T2^H$	751	730	708	688	669
	T3	869	848	826	806	788
	$T4^C$	674	652	631	611	592
	T5	760	739	717	697	678
FPE10E1018C	T1	460	438	417	396	378
	$T2^H$	928	907	885	865	847
	T3	804	783	761	741	722
	$T4^C$	674	652	631	611	592
	T5	760	739	717	697	678
FPE05E1024C	T1	544	522	501	480	462
	$T2^H$	804	783	761	741	722
	T3	975	954	932	912	894
	$T4^C$	846	824	803	782	764
	T5	969	948	926	906	887

Table 7 - BLOWER PERFORMANCE DATA

CONTROLS CONTINUED

BLOWER PERFORMANCE						
Unit Model	Blower Speed Tap	SCFM at External Static Pressure (in. w.c.)				
		0.1	0.2	0.3	0.4	0.5
FPE07E1024C	T1	544	522	501	480	462
	$T2^{H}$	804	783	761	741	722
	T3	975	954	932	912	894
	$T4^{C}$	846	824	803	782	764
	T5	969	948	926	906	887
FPE10E1024C	T1	544	522	501	480	462
	$T2^{H}$	846	824	803	782	764
	T3	975	954	932	912	894
	$T4^{C}$	846	824	803	782	764
	T5	969	948	926	906	887
FPE15E1024C	T1	545	517	484	452	421
	$T2^{H}$	1056	1027	995	962	931
	T3	938	909	877	844	813
	$T4^{C}$	870	841	809	777	745
	T5	970	941	909	876	845
FPE05E1030C	T1	687	658	626	593	562
	$T2^{H}$	822	793	761	728	697
	T3	980	951	919	886	855
	$T4^{C}$	822	793	761	728	697
	T5	1019	990	958	926	894
FPE07E1030C	T1	687	658	626	593	562
	$T2^{H}$	822	793	761	728	697
	T3	980	951	919	886	855
	$T4^{Clow}$	822	793	761	728	697
	$T4^{Chigh}$	1019	990	958	926	894
FPE10E1030C	T1	687	658	626	593	562
	$T2^{H}$	846	818	785	753	722
	T3	1000	971	939	906	875
	$T4^{Clow}$	822	793	761	728	697
	$T4^{Chigh}$	1019	990	958	926	894
FPE15E1030C	T1	687	658	626	593	562
	$T2^{H}$	1056	1027	995	962	931
	T3	938	909	877	844	813
	$T4^{Clow}$	822	793	761	728	697
	$T4^{Chigh}$	1019	990	958	926	894

NOTE:

- Airflow data is shown with dry coil at 70 °F DB EAT with standard 1.0 in filter
- For models with four speed taps, tap T1 is for ventilation. T2 and T3 are for heating operation. T4 is for cooling operation
- For models with five speed taps, tap T1 is for ventilation. T2 and T3 are for heating operation. T4 and T5 are for cooling operation.
- Superscript C indicates factory set default cooling tap. Superscript H indicates factory set default heating tap.
- For FPE 30 models, Superscript ^{Clow} indicates low speed cooling, Superscript ^{Chigh} indicates high speed cooling.

Table 8 - BLOWER PERFORMANCE DATA - CONTINUED

CONTROLS CONTINUED

HEATING OPERATION

When the thermostat calls for heating, the "W" signal is energized. The evaporator coil blower starts operation immediately. The heater would not start until 1 to 10 second delay.

TEMPERATURE LIMIT CONTROL

The electric heater is equipped with auto-reset temperature limit switch and non-resettable fuse link. In the case of supply temperature too high caused by abnormal situations such as low airflow due to dirty clogged air filter or air leak or no airflow due to failed motor, the auto-reset limit switch will interrupt the power to the heating elements. Once the heating elements cool down, the limit switch will close and the power to the heating elements will be restored. The heater will resume the operation. If the auto-reset switch is permanently closed, the non-resettable fuse link will activate to cut off the power to the heating elements permanently. The heater will stop working until the fuse link is replaced by a certified technician or agency.

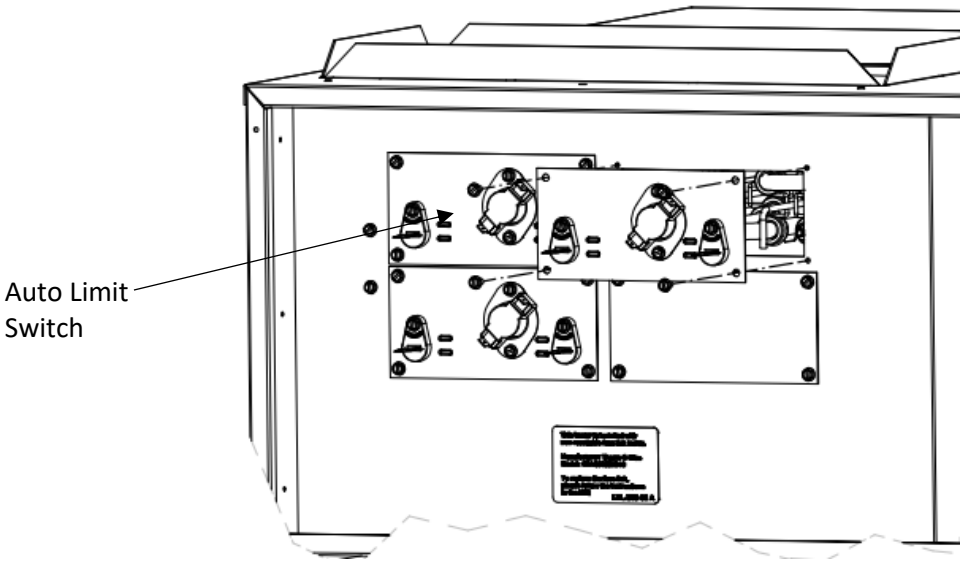


FIGURE 24 - Auto-Reset Temperature Limit Switch

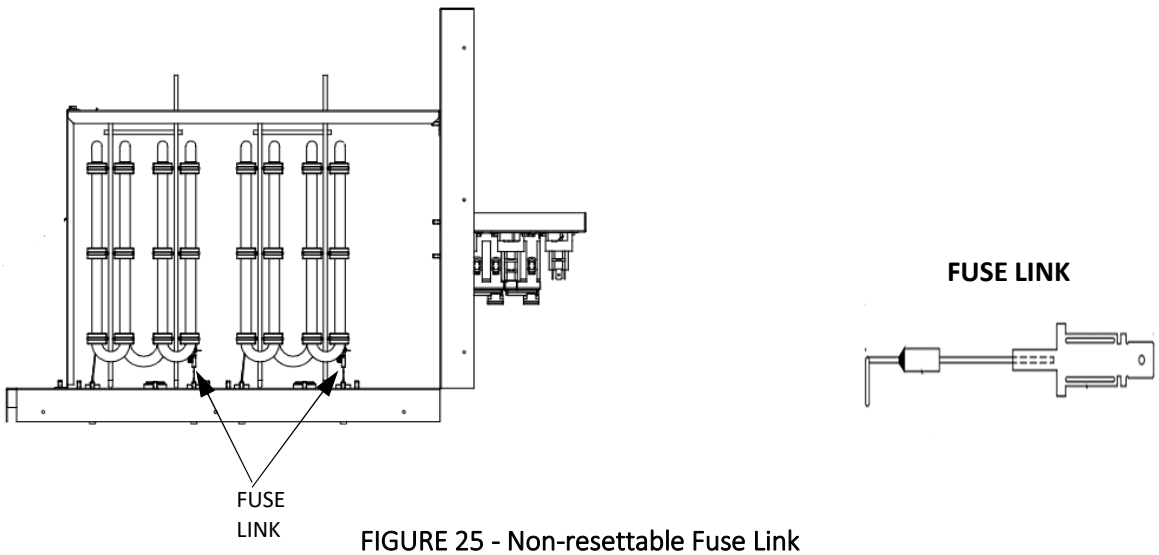


FIGURE 25 - Non-resettable Fuse Link

LOCATION OF MAJOR COMPONENTS

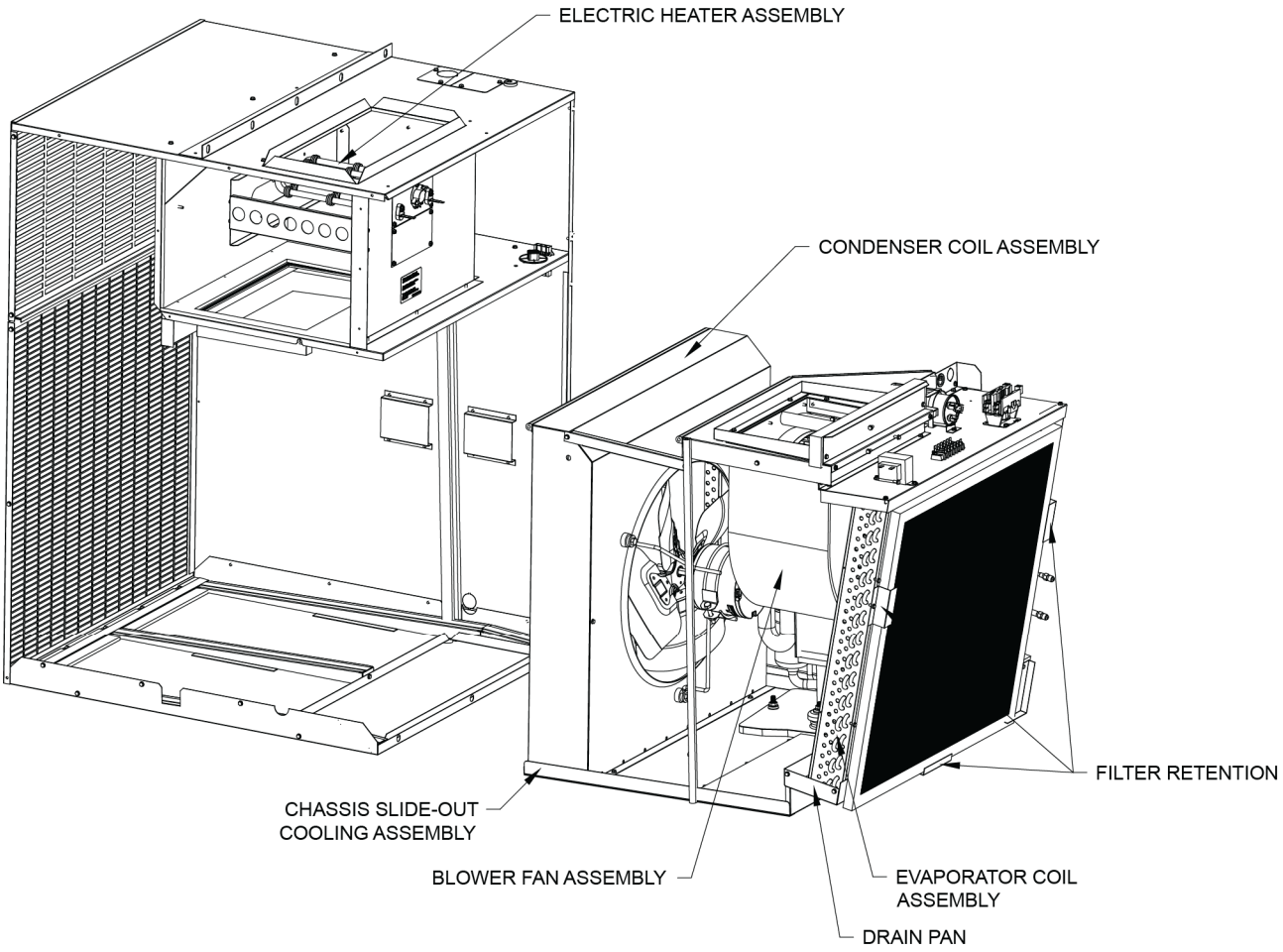


FIGURE 26 - Slide-Out Chassis Assembly

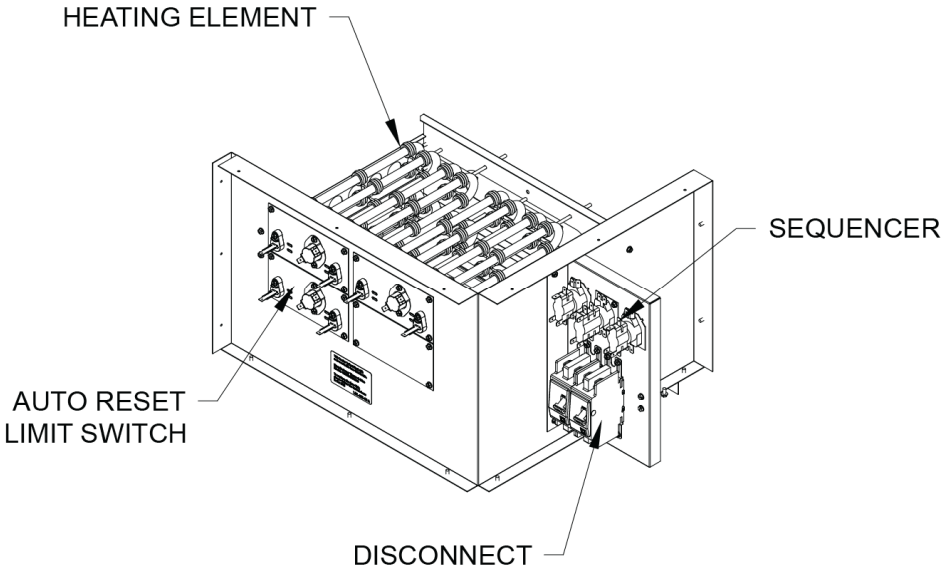


FIGURE 27 - Electric Heater Assembly (15 kW)

WIRING DIAGRAMS

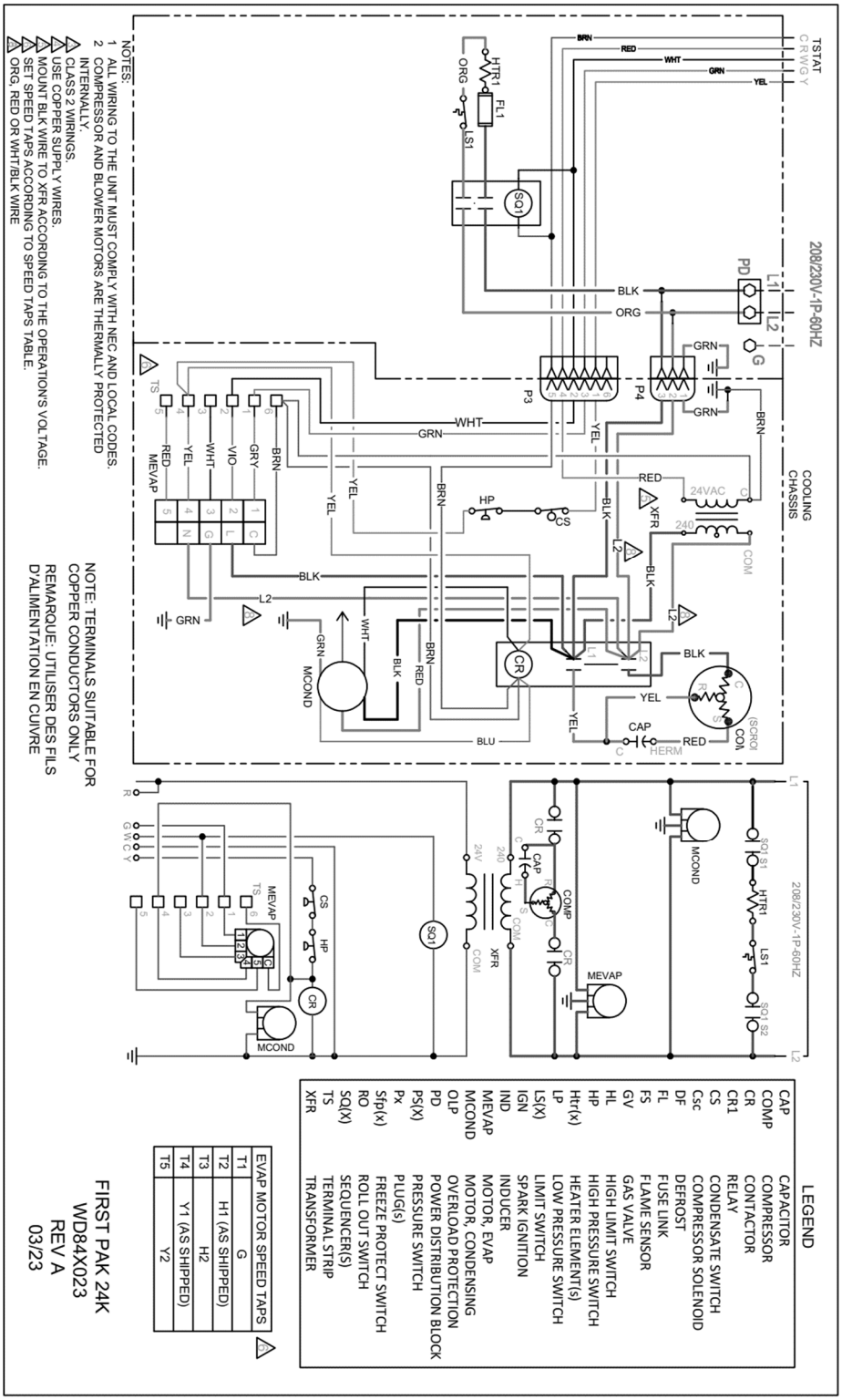


FIGURE 28 - FPE05E1012C FPE05E1018C ROTARY 208-230V ECM Wiring Diagram

WIRING DIAGRAMS

FPE07E1012C, FPE10E1018C, FPE07E1018C, FPE10E1018C ROTARY 208-230V ECM

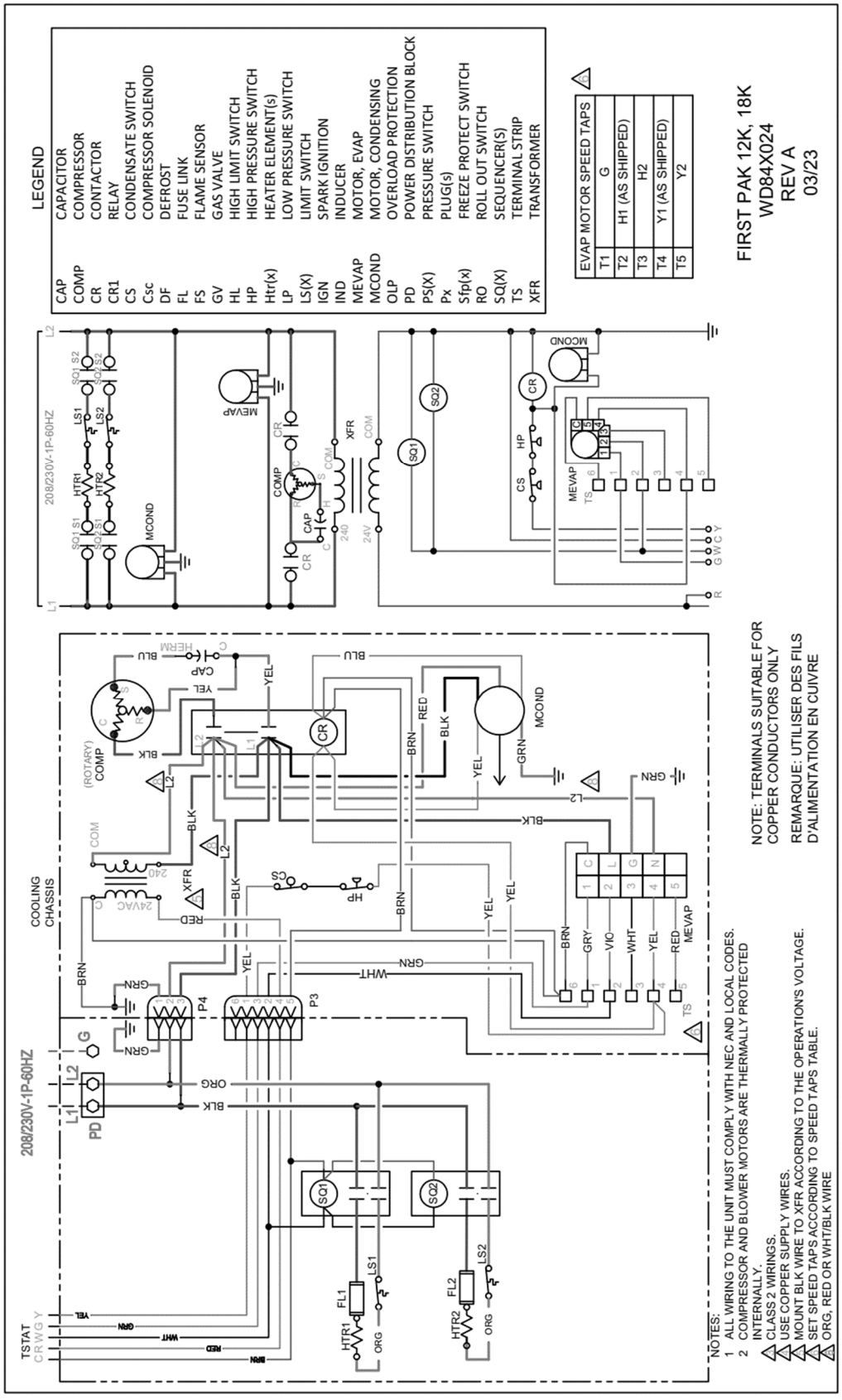


FIGURE 29 - FPE07E1012C, FPE10E1012C, FPE07E1018C ,FPE10E101C ROTARY 208-230V ECM Wiring Diagram

WIRING DIAGRAMS

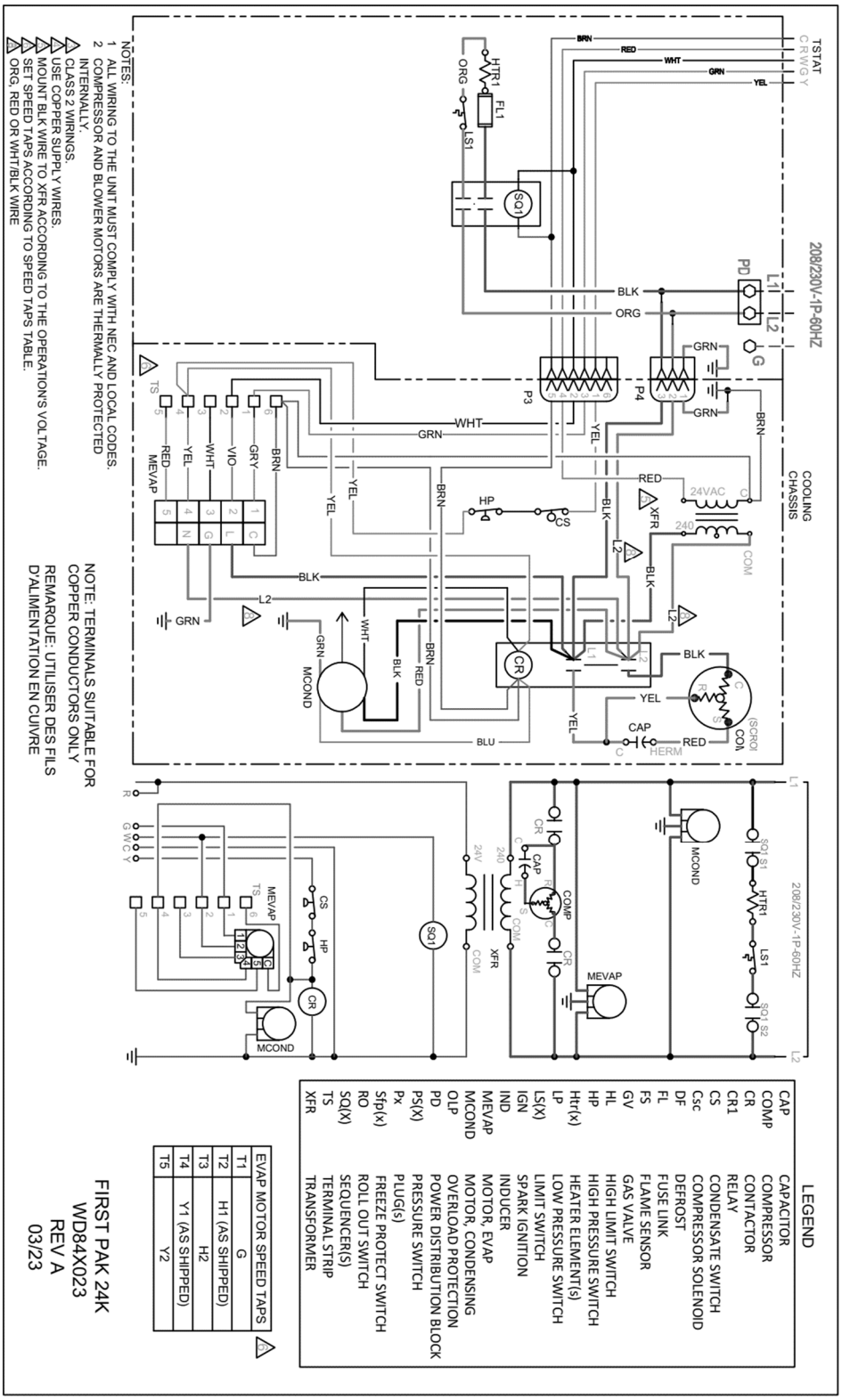


FIGURE 30 - FPE005E1024C 208-230V ECM Wiring Diagram

WIRING DIAGRAMS

FPE07E1024C, FPE10E1024C SCROLL 208-230V ECM

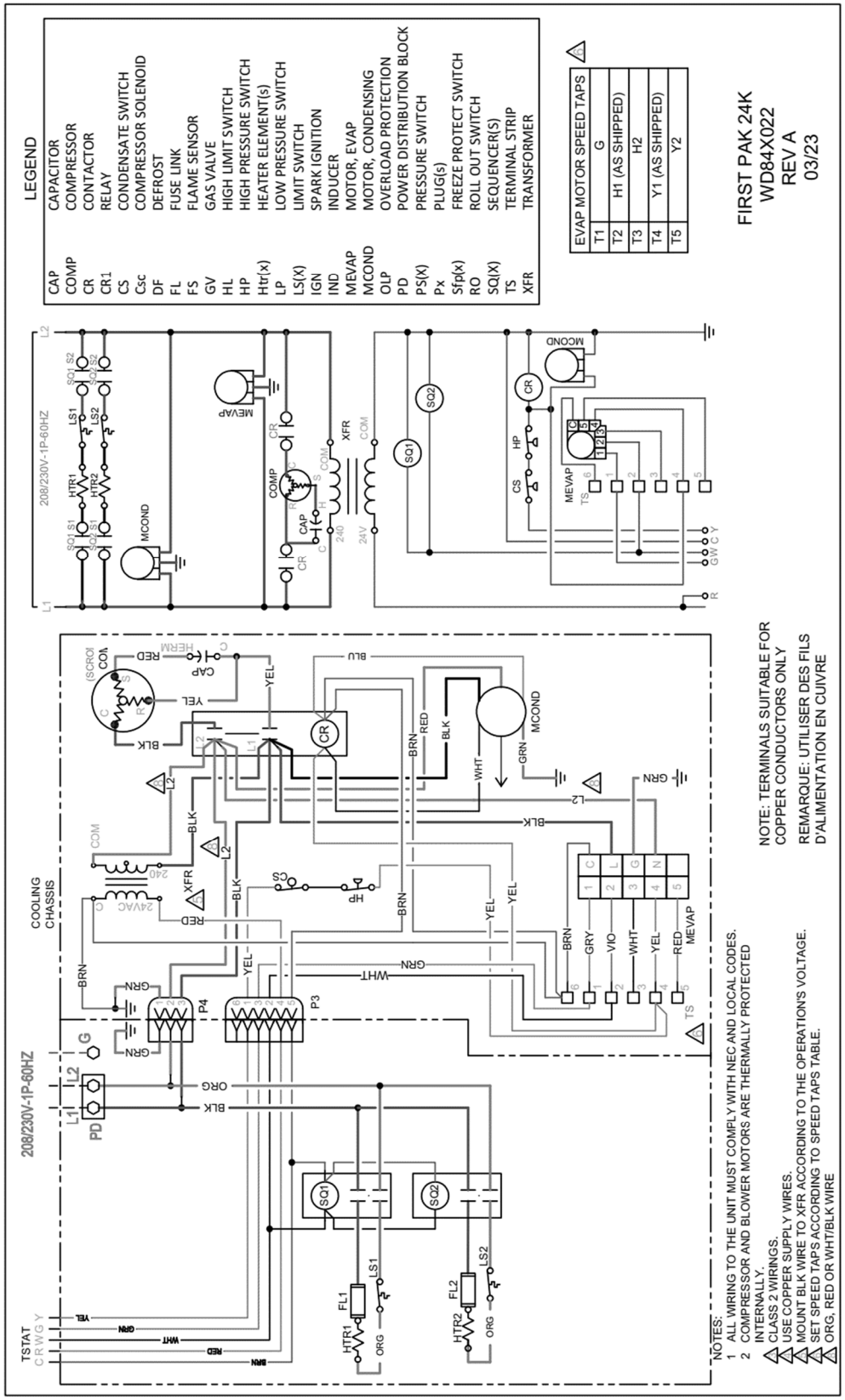


FIGURE 31 - FPE07E1024C, FPE10E1024C SCROLL 208-230V ECM Wiring Diagram

WIRING DIAGRAMS

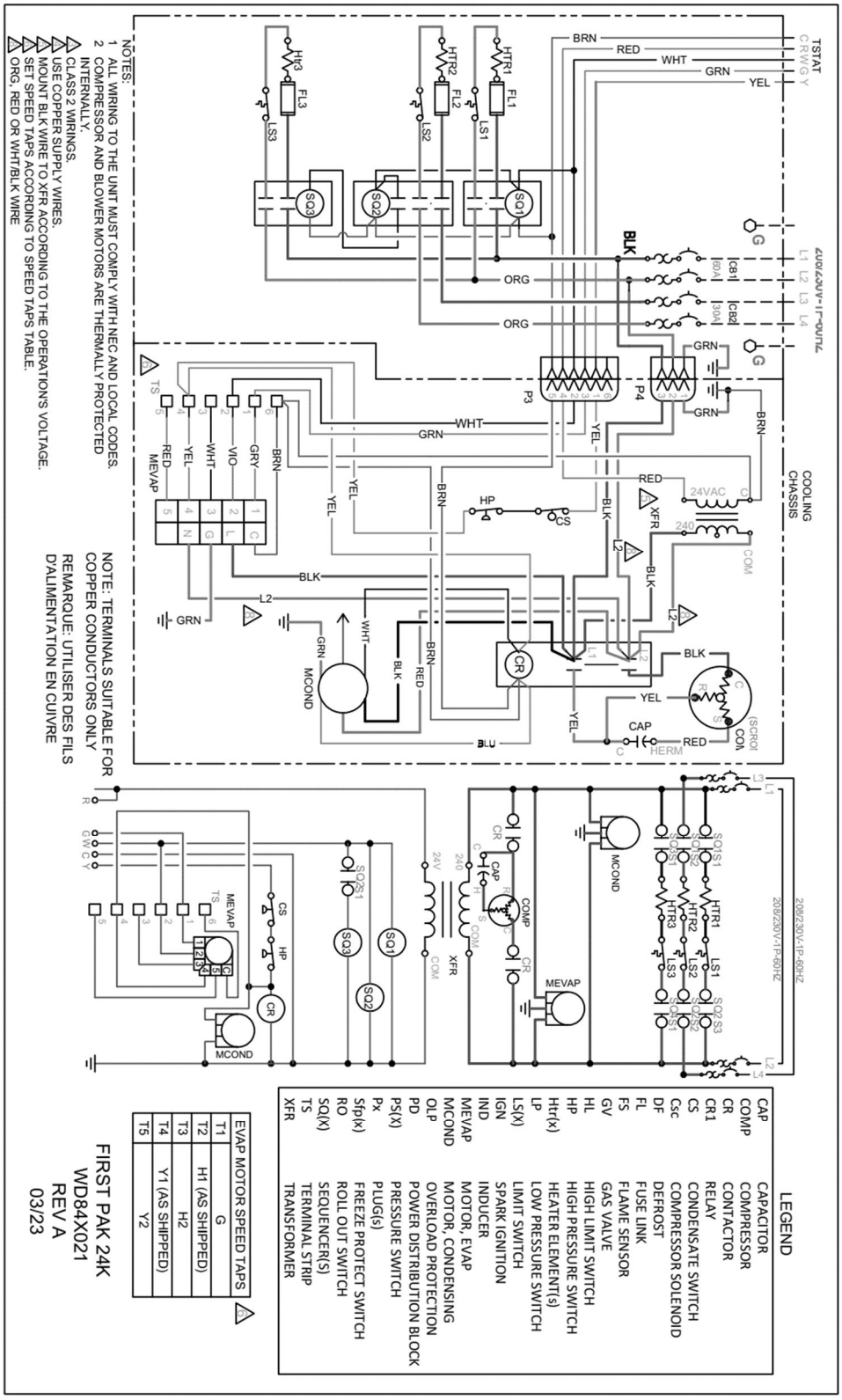


FIGURE 32 – FPE15E1024C 208-230V ECM Wiring Diagram

WIRING DIAGRAMS

FPE05E10300 SCROLL 208-230V ECM

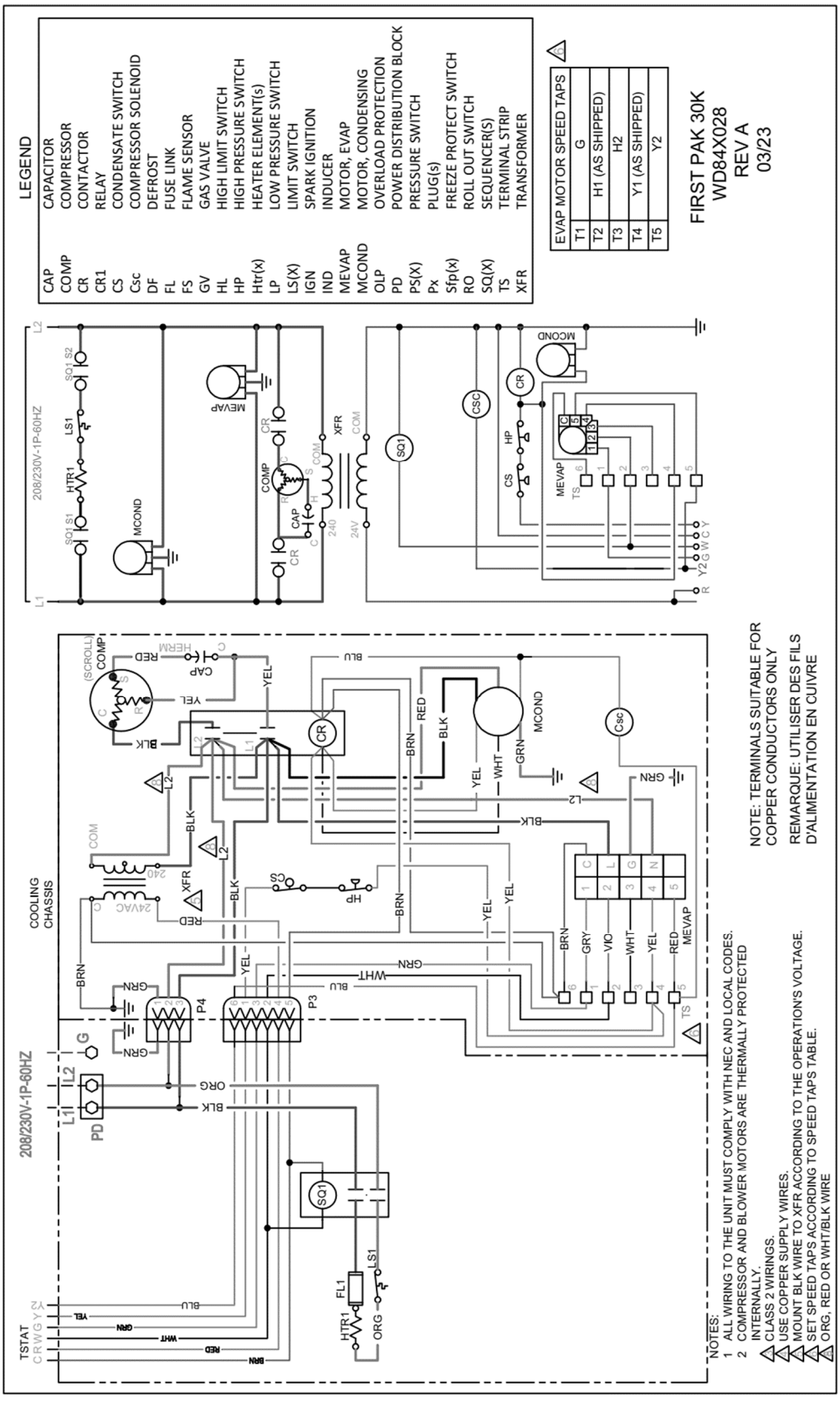


FIGURE 33 – FPE05E10300 SCROLL 208-230V ECM Wiring Diagram

WIRING DIAGRAMS

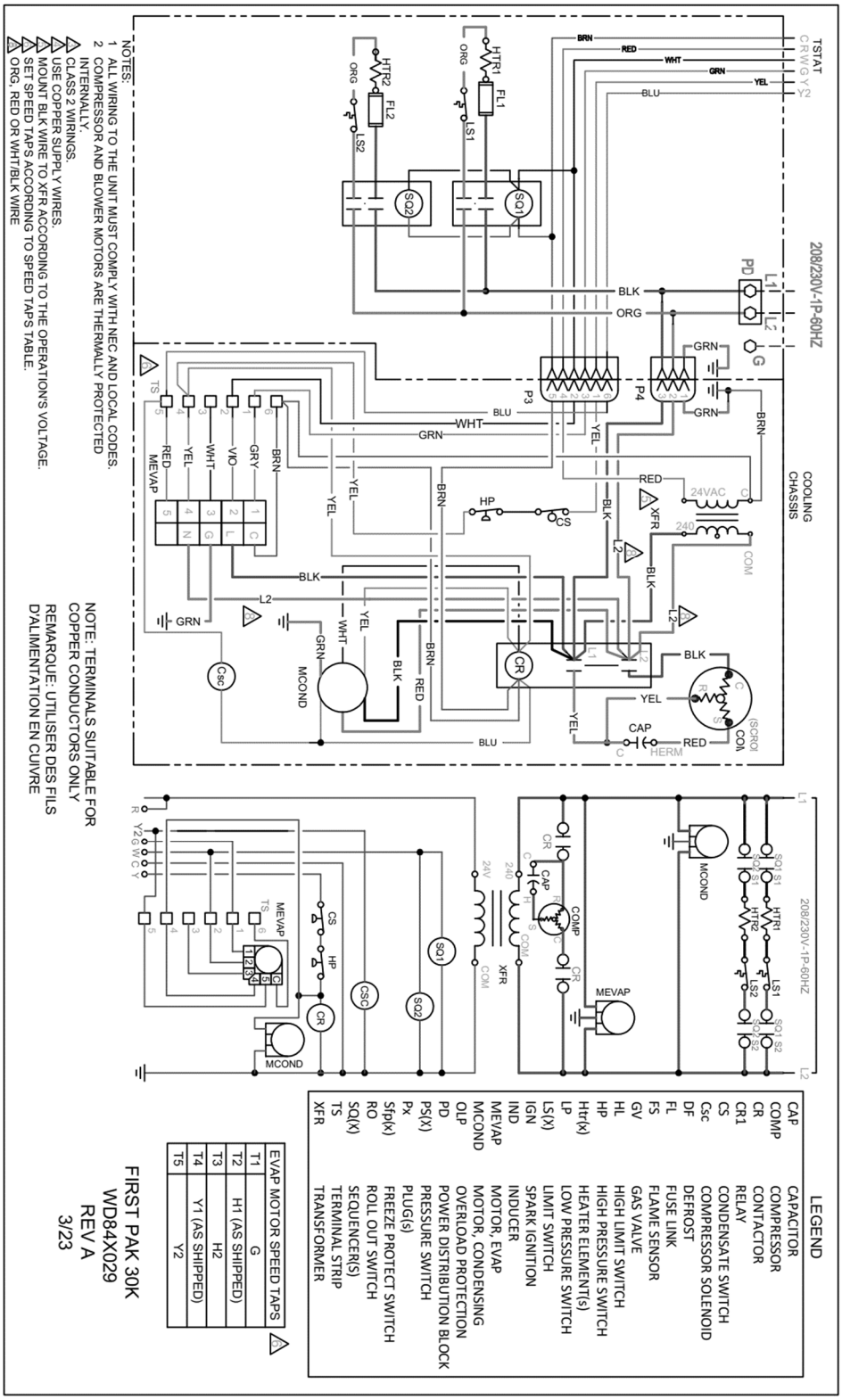


FIGURE 34- FPE07E1030C, FPE10E1030C 208-230V ECM Wiring Diagram

WIRING DIAGRAMS

FPE15E1030C SCROLL 208-230V ECM

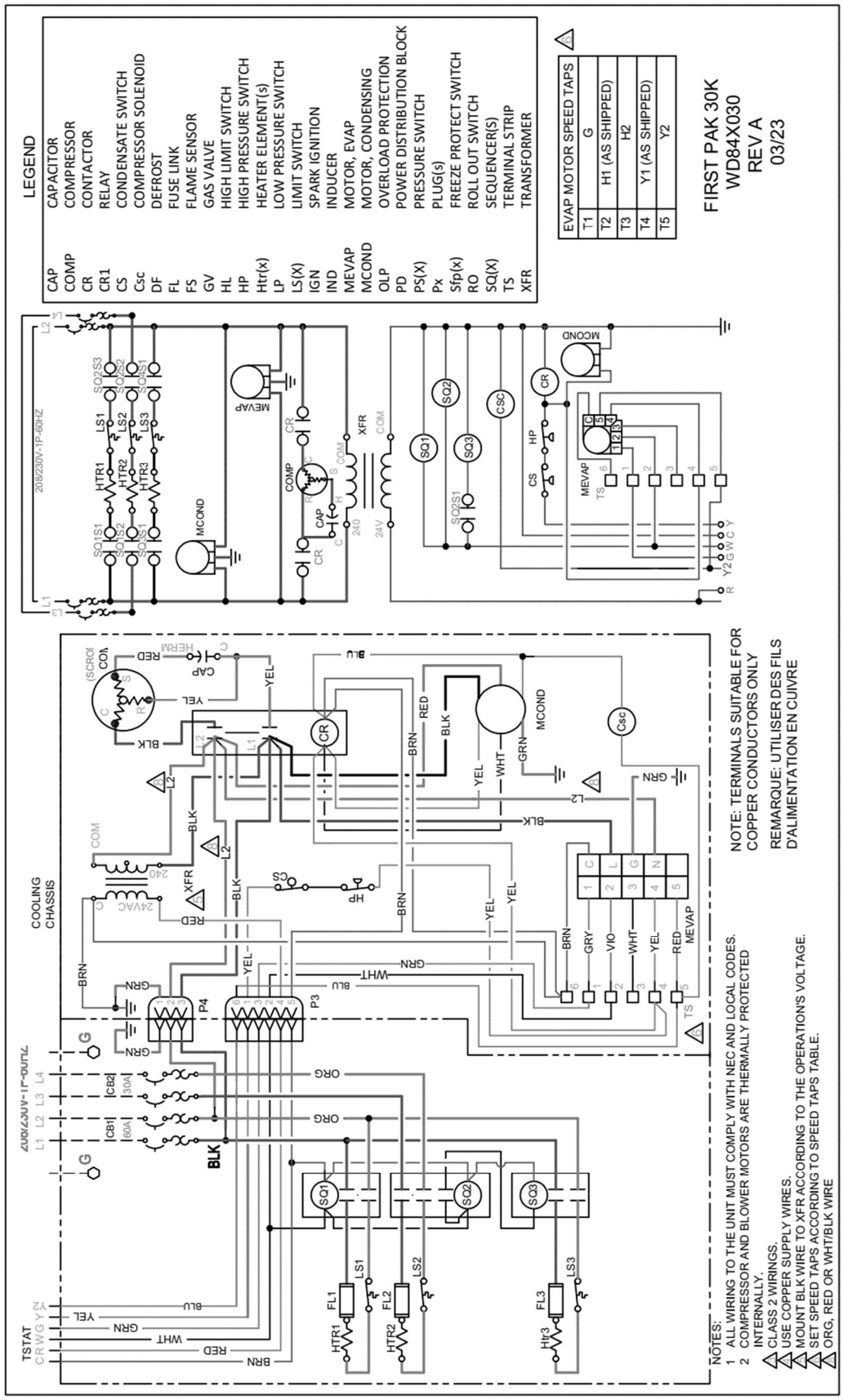


FIGURE 35 – FPE15E1030C SCROLL 208-230V ECM Wiring Diagram

CIRCUIT SCHEMATIC

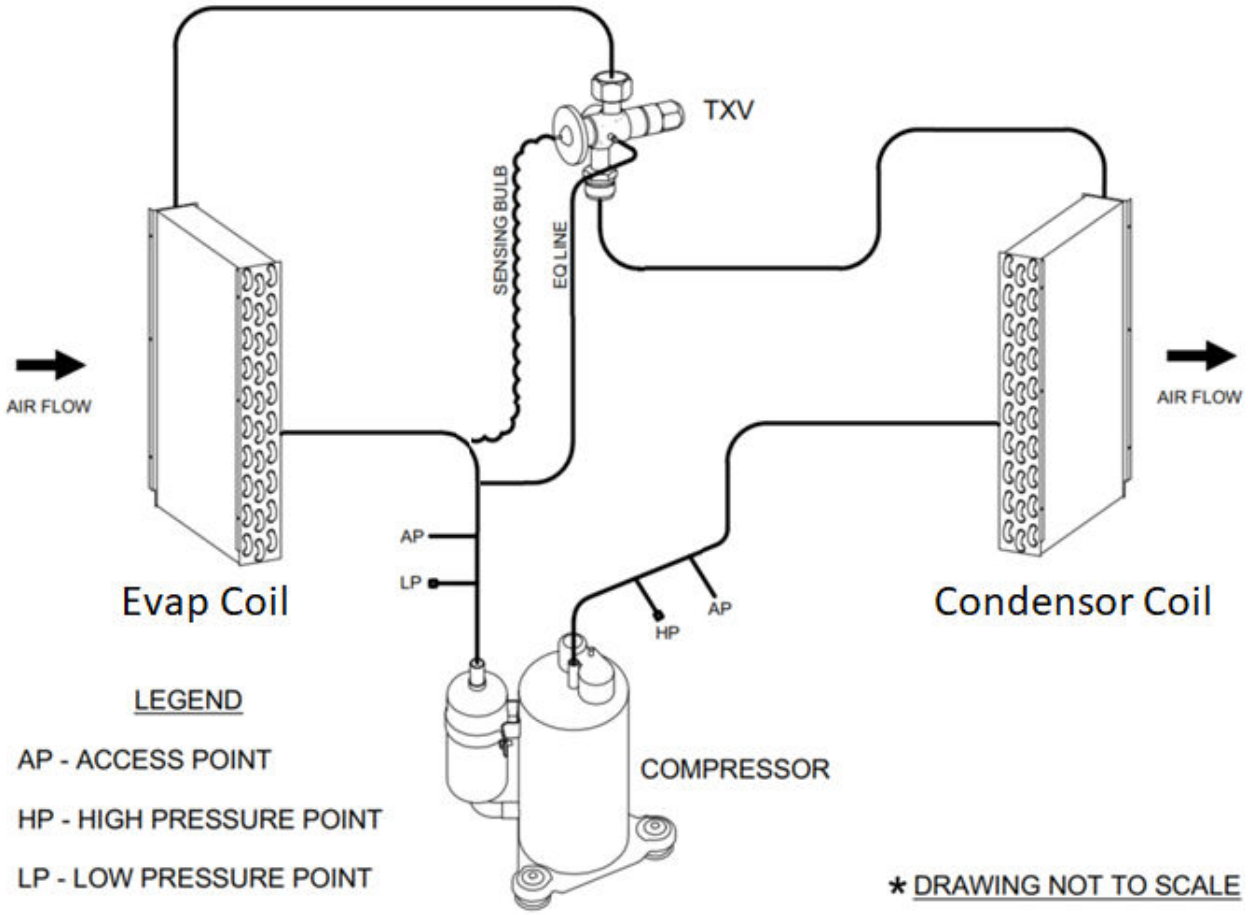


FIGURE 36 - Circuit Diagram

STARTUP INSTRUCTIONS

PRE-STARTUP CHECKS:

WARNING

Electrically ground the unit. Connect ground wire to ground lug. Failure to do so can result in injury or death.

CAUTION

Wire any field installed device such as a fan switch or thermostat furnished by the factory in strict accordance with the wiring diagram supplied with the unit. Failure to do so could result in damage to components and will void all warranties.

Before start-up, thoroughly check all the components. Optimal operation of equipment requires cleanliness. Often after installation of the equipment, additional construction activities occur. Protect the equipment from debris during these construction phases.

PRIOR TO THE STARTUP OF THE UNIT:

1. Ensure supply voltage matches nameplate data.
2. Ensure the power cable is connected to the unit and the ground cable is connected to the ground lug of heater.
3. With the power off, check blower wheel set screws for proper tightness and that the blower wheel rotates freely.
4. Ensure unit will be accessible for servicing.
5. Ensure condensate line is properly sized, run, trapped, pitched and tested.
6. Ensure all cabinet openings and wiring connections have been sealed.
7. Ensure clean filters are in place.
8. Ensure all access panels are in place and secured.
9. Make sure that all electrical connections are tight and secure.
10. Check the electrical overcurrent protection and wiring for the correct size.

STARTUP INSTRUCTIONS CONTINUED

11. For 208 voltage power, make sure the line voltage tap on the 24 Volt control transformer has been moved and rewired.
12. Verify that the low voltage wiring between the thermostat and the unit matches the wiring diagram.
13. Make sure the supply duct and return duct have been installed properly and sealed well.
14. **Models with 15 kW heater (FPE15E10***) should have two separate power supplies connecting to the unit. Make sure each line voltage is connected to the correct circuit breaker in the unit.**

UNIT STARTUP:

1. Ensure that power is connected to the unit and the local disconnect is switched to ON position.
2. Turn on the power.
3. Check that there is 24V from the control transformer. The controller module LED should light up.

COOLING

1) Turn the thermostat system switch to “COOL” and the fan switch to “AUTO” position.
2) Set the temperature below room temperature.

HEATING

3) Turn the thermostat system switch to “HEAT” and the fan switch to “AUTO” position.
4) Set the temperature above current room temperature.

STARTUP & PERFORMANCE CHECKLIST INSTRUCTIONS

Follow the **Startup and Performance Checklist** on Page 48 and Page 49 to check if the temperature and refrigerant pressure are normal, and if compressor and fan are running properly without abnormal sound. The warranty may be void unless the checklist is completed and returned to the warrantor. If the unit is not installed properly, the warranty will be void as the manufacturer can’t be held accountable for problems that stem from improper installation.

TROUBLESHOOTING

HEATING

PROBLEM	POSSIBLE CAUSE	CHECKS & CORRECTIONS
NO HEAT	Power is not turned on	Turn on the power
	Wiring is incorrect or loose	Check the wiring with the wiring diagram and check for loose wiring connections
	Thermostat setpoint is too low	Set the temperature higher than current room temperature
	Fuse link is open	Replace fuse
	No airflow	Check if the blower is on or if there's any obstruction in the duct
	Heater fuse link link is open	Replace fuse link
TEMPERATURE IS TOO HIGH	Thermostat setpoint too high	Set the temperature lower
	Low airflow caused by dirty or clogged air filter	Clean or replace air filter
	Low airflow caused by excessive external static	Check if supply duct and return duct are sized properly or if there's any obstruction in the duct
	Power voltage is too high	Maximum voltage for operation is 252V
	Current speed tap is not high enough	Change heating speed tap to the optional heating tap with higher torque value
HEATER TURNED ON BUT STOPPED WORKING QUICKLY	Fuse link is open	Check if fuse is sized correctly or if power cable is loose
NOT ENOUGH HEAT, AIR NOT WARM	Heating elements are not all on (for 7 kW, 10 kW, and 15k W heaters)	Check if the protection devices (auto-reset switch and non-resettable fuse link) of heating element is activated
	Power supply voltage is too low	Minimum voltage for operation is 187V
	Air leak in the unit or in duct	Check if the ducts are sealed well
	Thermostat setpoint is too low	Set the temperature higher

Table 9 -Heating Troubleshooting Table

TROUBLESHOOTING CONTINUED

COOLING

PROBLEM	POSSIBLE CAUSE	CHECKS & CORRECTIONS
ENTIRE UNIT DOES NOT RUN	Power supply off	Apply power; close disconnect.
	Blown Fuse	Replace fuse or reset circuit breaker. Check for correct fuses.
	Voltage supply low	If voltage is below minimum voltage specified on unit data plate, contact power company.
	Wiring	Check if there's any wire loose or broken
	Thermostat	Set the fan to "ON", the fan should run. Set thermostat to "COOL" and lowest temperature setting, the unit should run in the cooling mode. If neither the blower nor compressor run with the thermostat set to "COOL", check that the unit is wired correctly.
BLOWER OPERATES BUT COMPRESSOR DOES NOT RUN	Thermostat	Check setting, calibration and wiring.
	Wiring	Check for loose or broken wires at compressor, capacitor or contactor.
	Compressor overload open	If the compressor is cool and the overload will not reset, replace the compressor.
	Compressor motor grounded	Internal wiring grounded to the compressor shell. Replace compressor. If compressor is burnt out, also replace the filter-drier.
	Compressor windings open	After compressor has cooled, check continually of compressor windings. If the windings are open, replace the compressor.
UNIT OFF ON HIGH PRESSURE CONTROL	Condenser has no airflow	Condenser fan motor faulty or wire loose.
	Condenser coil too dirty	Clean condenser coil
	Outside ambient temperature is too high	Unit is designed to run up to 115°F outside ambient temperature. Consult factory for application with higher ambient temperature.
	Refrigerant charge	The unit is overcharged with refrigerant. Reclaim refrigerant, evacuate and recharge with factory recommended charge.
	High pressure switch	Check for defective or improperly calibrated high-pressure switch.

Table 10 - Cooling Troubleshooting Table

MAINTENANCE & SERVICE - HEATING

The heating module is a single assembly composed of heating elements, first protection device (auto-reset temperature switch), second protection device (non-resettable fuse link), sequencers and power distribution block (unit with 15 kW heaters has two circuit breakers instead of power distribution block). See **Figure 27 - Electric Heater Assembly**.

The heating module should be inspected annually (minimum) before heating season starts by a qualified technician or agency. Power to the unit **MUST** be turned off and disconnected before serving.

WARNING

ELECTRIC SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings operation may result in property damage, serious injury, or death.

Improper servicing may result in dangerous operation, property damage, serious injury, or death.

- **Before servicing, disconnect all electrical power to the unit.**
- **When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.**
- **Verify proper operation after servicing.**

MAINTENANCE & SERVICE – HEATING CONTINUED

FUSE LINK REPLACEMENT

5 kW heater has one heating element. 7 kW and 10 kW heaters have two heating elements. 15 kW heater has three 5 kW heating elements. Each heating element is installed with one non-resettable fuse link (see FIGURE 25 - Non-resettable Fuse Link). If the fuse link is broken, order the replacement part from company (see Table 7 - BLOWER PERFORMANCE DATA and Table 8 -BLOWER PERFORMANCE DATA CONTINUED), and follow below procedures to replace it.

1) Turn off electrical power to the unit
2) Remove front top panel from the unit. See FIGURE 37 – Front Top Panel Removal.

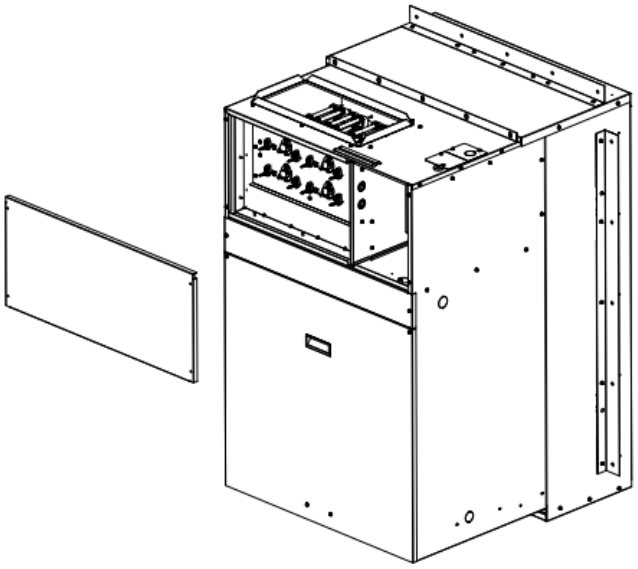


FIGURE 37 - Front Top Panel Removal

3) Disconnect wires from the heating element whose fuse link is broken. And remove screws from the mounting plate.

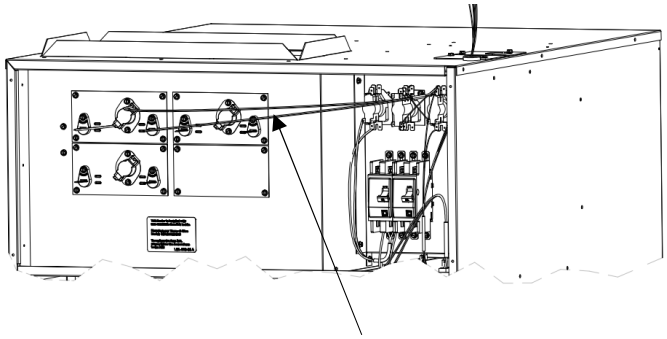


FIGURE 38 - Wire Disconnection

4) Take out the mounting plate with heating element. Replace the broken fuse link.

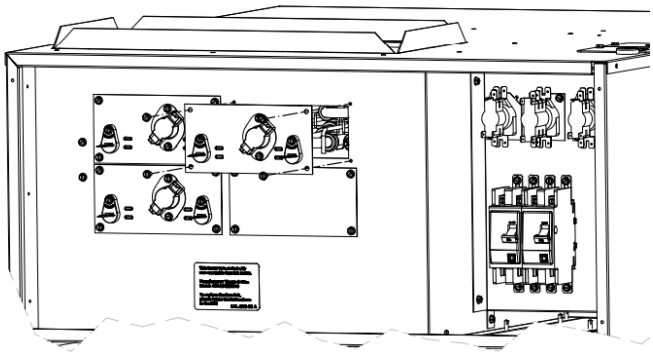
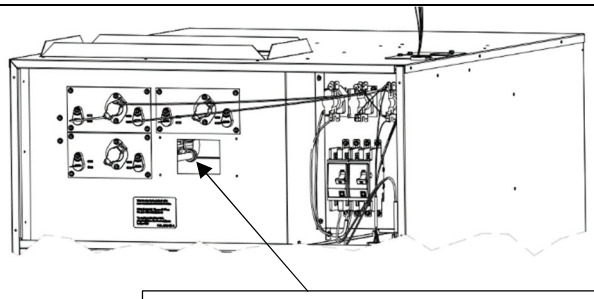


FIGURE 39 - Mounting Plate Removal

MAINTENANCE & SERVICE – HEATING CONTINUED

5) Put the heating element back to the unit, install the screws and connect the wires.

NOTE: When putting the heating element back to the unit, make sure the rod is inserted into the hole on the heater support panel. The window covered by the blank mounting plate is to help to locate the hole when interesting the heating element.



VIEW PORT
(THIS WINDOW IS USED TO HELP LOCATE THE HOLE WHEN INSERTING THE HEATING ELEMENT)

FIGURE 40 - Heating Element Replacement

MAINTENANCE & SERVICE – COOLING

REFRIGERATION SYSTEM TROUBLESHOOTING

There are two refrigerant pressure ports installed in the return air section of the unit which could be used to dialogue the refrigeration system, vacuum and add refrigerant without removing the whole air conditioner module.

To access these two pressure ports, the air filter access panel must be removed.

The pressure ports extend out of the coil block-off panel for about 2 in which enables people to measure the suction temperature and liquid temperature besides the suction pressure and liquid pressure. With these four measured numbers, suction superheat and sub-cooling could be calculated.

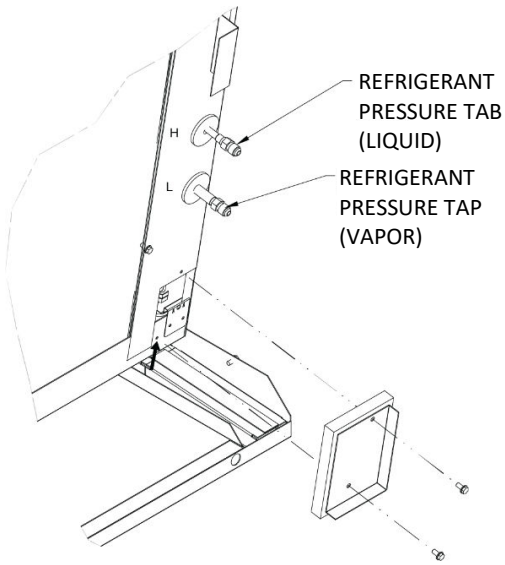


FIGURE 41 - REFRIGERATION PRESSURE PORTS

AIR CONDITIONER MODULE REMOVAL

To fix refrigerant leak or replace refrigeration components (compressor, TXV, filter drier, etc.), the whole air conditioner module must be removed. Following the below procedure to remove the air conditioner module from the cabinet for service if required. Electrical power to refrigeration chassis MUST be turned off.

1) Remove screws (8) from top front panel, control cover panel and air filter access panel, then remove all these three panel from the cabinet. See FIGURE 42 - Removal of Front Panels.

   DO NOT REMOVE THE BOTTOM TWO SCREWS ON THE AIR FILTER ACCESS PANEL.

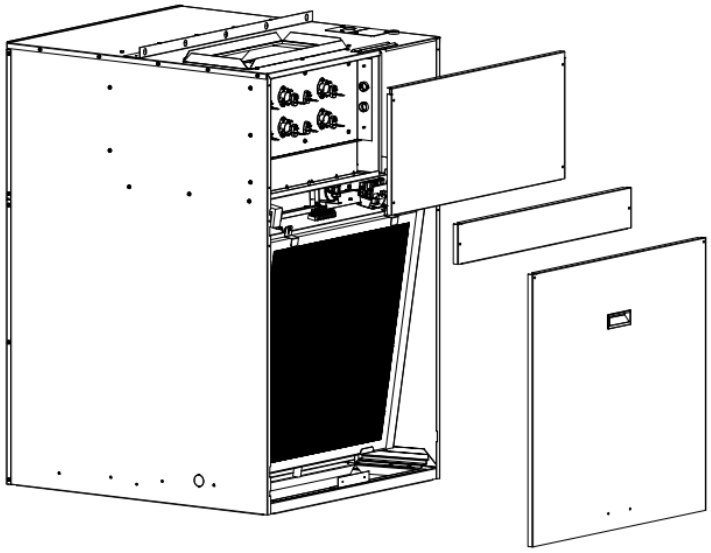


FIGURE 42 - Removal of Front Panel

MAINTENANCE & SERVICE – COOLING CONTINUED

AIR CONDITIONER MODULE REMOVAL CONTINUED

2) Remove power cable from unit.
3) Disconnect low voltage (6 pin) & line voltage (3 pin) harness connectors by pressing on the release tabs and using a downward motion (FIGURE 44 - Line Voltage Connector (3 Pin) & FIGURE 45 - Low Voltage Connector (6 Pin).

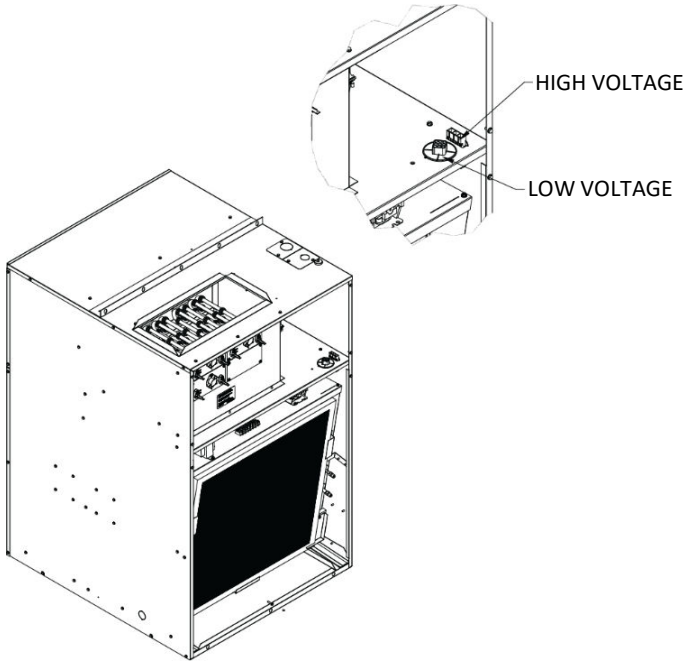


FIGURE 43 - Electrical Power Disconnection

NOTE

All refrigeration components can be serviced in the chassis.

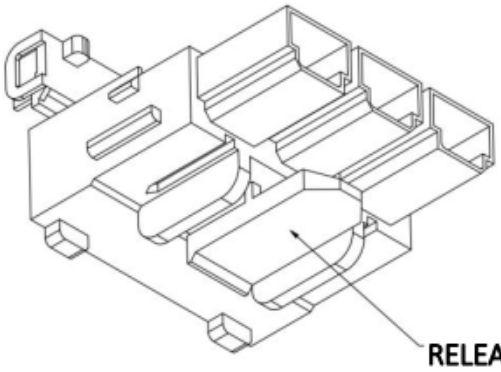


FIGURE 44 - Line Voltage Connector (3 Pin)

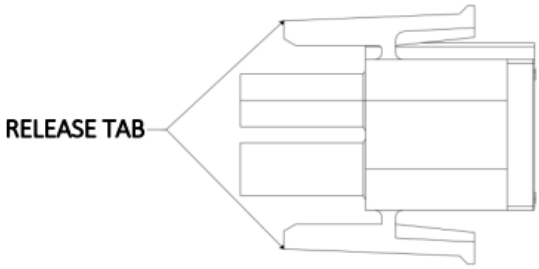


FIGURE 45 - Low Voltage Connector (6 Pin)

4) Slide-out air conditioner module as shown in Figure 46- Slide Out Air Conditioner Module.

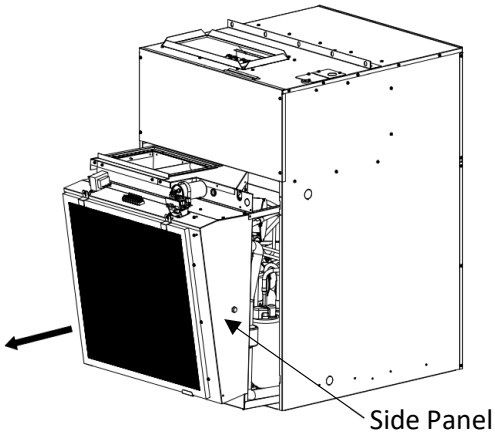


FIGURE 46 - Slide Out Air Conditioner Module

NOTE

Side Panel can be removed from the evaporator section to service the TXV.

MAINTENANCE & SERVICE – COOLING CONTINUED

AIR CONDITIONER MODULE REASSEMBLY

1) To put-back the chassis, make sure all the refrigerant lines are in place and there are no leaks.
2) Slide chassis back into the unit.
3) Connect the electrical connection back as they previously were.

PREVENTIVE MAINTENANCE

To achieve maximum performance and service life of equipment, a formal schedule of regular maintenance should be established and followed.

WARNING

It is illegal to discharge refrigerant into the atmosphere. Use proper reclaiming methods and equipment when installing or servicing this unit. Service should be performed by a QUALIFIED service agency. The refrigerant system contained in the unit normally requires no maintenance since it is a closed, self-contained system.

CAUTION

All appropriate personal protection equipment should be worn when servicing or maintaining this unit.

Personal injury can result from sharp metal edges, moving parts, and hot or cold surfaces.

FAN

For any other refrigeration servicing, the refrigeration chassis can be removed as explained in REMOVAL OF AC Section

FILTER

The air filter should be cleaned or replaced every 30 days or more frequently if severe operating conditions exist. Always replace the filter with the same type and size as originally furnished.

COIL

Clean all heat transfer surfaces and remove all dirt, dust, and contaminates that potentially impairs air flow using industry accepted practices. Care should be taken not to bend coil fin material.

CONDENSATE DRAIN PAN AND PIPE

Check and clean all dirt and debris from pan. Ensure drain line is free flowing and unobstructed.

UNIT PERFORMANCE

Record performance measurements of volts, amps, and air temperature differences. A comparison of logged data with start-up and other annual data is useful as an indicator of general equipment condition.

WARNING

ELECTRIC SHOCK HAZARD

Check motor connections to ensure they are secure and in accordance with the unit wiring diagram.

ECM motors have line voltage power applied at all times.

MAKE SURE POWER IS DISCONNECTED BEFORE SERVICING.

REPLACEMENT PARTS

Part Name	Part Number	Model Use
5kW Heat Assm	315-18-1 QTY 1	FPE05E1012C FPE05E1018C FPE05E1024C FPE05E1030C
7kw Heat Assm	315-18-1 315-18-2 QTY 1	FPE07E1012C FPE07E1018C FPE07E1024C FPE07E1030C
10kW Heat Assm	315-18-1 QTY 2	FPE10E1012C FPE10E1018C FPE10E1024C FPE10E1030C
15kW Heat Assm	315-18-1 QTY 3	FPE15E1012C FPE15E1018C FPE15E1024C FPE15E1030C
Power Distrubition Block	E162	FPE05E1012C FPE05E1018C FPE05E1024C FPE05E1030C FPE07E1012C FPE07E1018C FPE07E1024C FPE07E1030C FPE10E1012C FPE10E1018C FPE10E1024C FPE10E1030C
Limit Switch	E144 QTY 1	FPE05E1012C FPE05E1018C FPE05E1024C FPE05E1030C
	E144 QTY 2	FPE07E1012C FPE07E1018C FPE07E1024C FPE07E1030C FPE10E1012C FPE10E1018C FPE10E1024C FPE10E1030C
	E144 QTY 3	FPE15E1012C FPE15E1018C FPE15E1024C FPE15E1030C
Sequencer	E142 QTY 1	FPE05E1012C FPE05E1018C FPE05E1024C FPE05E1030C FPE07E1012C FPE07E1018C FPE07E1024C FPE07E1030C
	E142 QTY 2	FPE15E1012C FPE15E1018C FPE15E1024C FPE15E1030C
	E142 QTY 1	FPE07E1012C FPE07E1018C FPE07E1024C FPE07E1030C FPE10E1012C FPE10E1018C FPE10E1024C FPE10E1030C
	E1433 QTY1	FPE15E1012C FPE15E1018C FPE15E1024C FPE15E1030C
Circuit Breaker 60A	E1801	FPE15E1012C FPE15E1018C FPE15E1024C FPE15E1030C
Circuit Breaker 30A	E1771	FPE15E1012C FPE15E1018C FPE15E1024C FPE15E1030C

Part Name	Part Number	Model Use
Compressor	CO120KAB	FPE**E1012C
	CO151GJS	FPE**E1018C
	CO21K	FPE**E1024C
	CO267ZPS	FPE**E1030C
Expansion Valve	CP8308	FPE**E1012C
	CP8309	FPE**E1018C
	CP7325	FPE**E10124C FPE**E10130C
Evaporator Motor	MDX033240B	FPE**E1012C FPE**E1018C FPE**E1024C
Evaporator Motor	MDX050240B	FPE**E1030C
Condenser Fan Motor	MDR020240R	FPE**E1012C FPE**E1018C FPE**E1024C
	MDR033240R	FPE**E1024C FPE**E1030C
Capacitor	E1524	FPE**E1030C
Capacitor	E1525	FPE**E1018C FPE**E1024C
Capacitor	E1526	FPE**E1012C

Part Name	Part Number	Model Use
Indoor Fan Wheel	W39	All FPE Models
Condenser Fan	FB20305AL	All FPE Models
Evaporator Coil Assm	327-2	FPE**E1012C
	327-3	FPE**E1018C
	327-4	FPE**E1024C
	327-5	FPE**E1030C
Condenser Coil Assm	327-7	FPE**E1012C FPE**E1018C
	327-8	FPE**E1024C FPE**E1030C

Table 11 – Replacement Parts

For service part inquiries, please contact:

8273 Moberly Lane
Dallas, TX 75227
214-388-5751

STARTUP & PERFORMANCE CHECKLIST

CUSTOMER _____ STARTUP DATE _____ JOB # _____

ADDRESS _____ SERVICING COMPANY _____

_____ TECHNICIAN _____

MODEL # _____ SERIAL # _____ PHONE # _____

INSTALLATION CHECK LIST

- ☐ Inspect the unit for transit damage and report any damage on the carrier's freight bill.
- ☐ Check model number to insure it matches the job requirements.
- ☐ Install field accessories and unit adapter panels as required. Follow accessory and unit installation manuals.
- ☐ Verify field wiring, including the wiring to any accessories.
- ☐ Check all multi-tap transformers, to insure they are set to the proper incoming voltage.
- ☐ Prior to energizing the unit, inspect all the electrical connections.
- ☐ Power the unit. Bump the motor contractor to check rotation. Three phase motors are synchronized at the factory. If the blower fans are running backwards, de-energize power to the unit, then swap two of the three incoming electrical lines to obtain proper phasing. Re-check.
- ☐ Perform all start up procedures outline in the installation manual shipped with the unit.
- ☐ Fill in the Start Up Information as outlined below and on the following page.
- ☐ Provide owner with information packet. Explain the thermostat and unit operation.

START UP INFORMATION SHEET

ELECTRICAL

Supply Voltage L1-L2 _____ L3-L4 _____ Compressor Amps _____

Running Voltage L1-L2 _____ L3-L4 _____ Blower Amps _____

Secondary Voltage _____ Condenser Fan Amps _____

C (black) to G (green) Volts* _____

C (black) to W (white) Volts* _____

*With thermostat calling.

TEMPERATURES

Outdoor Air Temperature _____ DB _____ WB

Return Air Temperature _____ DB _____ WB

Cooling Supply Air Temperature _____ DB _____ WB

Heating Supply Air Temperature _____ DB _____ WB

REFRIGERATION

Suction Pressure (Prior to Startup) _____Psig

Liquid Pressure (Prior to Startup) _____Psig

STARTUP & PERFORMANCE CHECKLIST CONTINUED

UNIT OPERATION

HEATING MODE

1 ELECTRIC HEATER AMPS _____

2 INDOOR BLOWER AMPS _____

3 TEMPERATURE RISE

Supply Duct Temperature _____

Return Duct Temperature – _____

Temperature Rise = _____

4 TOTAL EXTERNAL STATIC

Supply Duct Temperature _____

Return Duct Temperature + _____

Temperature Rise = _____

COOLING MODE

5 INDOOR BLOWER AMPS _____

6 TEMPERATURE DROP

Return Duct Temperature _____

Supply Duct Temperature – _____

Temperature Drop = _____

7 TOTAL EXTERNAL STATIC (dry coil)

Supply External Static _____

Return External Static + _____

Total External Static = _____

8 DRAIN LINE

☐ Leak Free

9 THERMOSTAT

☐ Adjusted & Programmed

☐ Explained Operation to Owner

10 REFRIGERATION

Suction Pressure _____ Psig Liquid Pressure _____Psig

Suction Temperature _____ °F Liquid Temperature _____°F

The warranty may be void unless the Startup & Performance Checklist is completed and returned to the warrantor. If the HVAC unit is not installed properly the warranty will be void as the manufacturer can't be held accountable for problems stemming from improper installation.

P.O. Box 270969 Dallas, TX 75227
www.firstco.com or www.ae-air.com

The manufacturer works to continually improve its products. It reserves the right to change design and specifications without notice.

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