





Cooling or Heat Pump / HW Heat

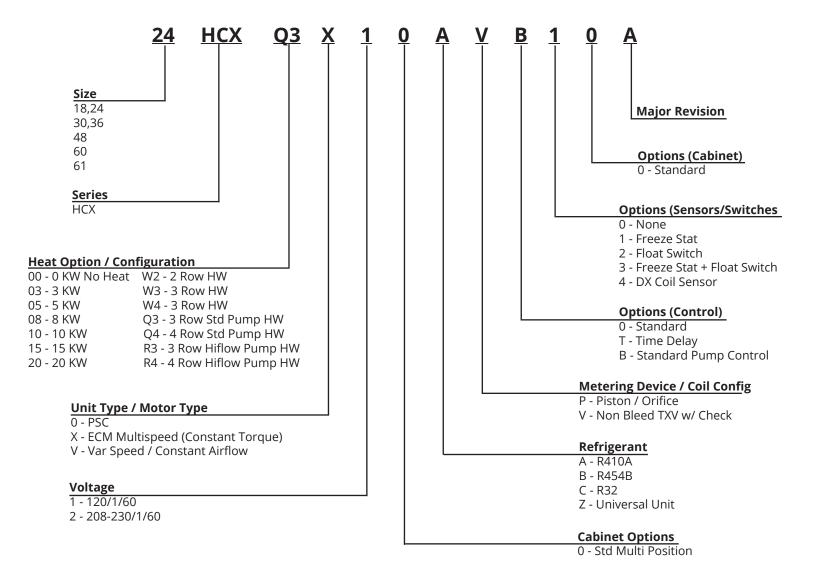
1.5 - 5 Tons, up to 91,000

BTUH Heating





Nomenclature



HCXQ (X) Series

The HCXQ (X) air handler is designed for use with today's high efficiency split-system condensing units and heat pumps. All HCXQ (X) air handlers include a standard ECM motor. These motors offer the efficiency of variable speed type ECM motors, but at a considerably lower cost.

The HCXQ (X) is a "Combo" air handler that converts a properly sized natural gas or oil fired water heater into a highly efficient space heating appliance that can heat your home in addition to providing domestic hot water. Compared to other heating systems, the HCXQ (X) offers greater installation flexibility, costs less to install, is less complicated and easier to service.

The HCXQ (X) incorporates a multi-function microprocessor that not only reduces the number of components, but includes several system functions not found in other produ.cts, such as an automatic pump timer and various blower delays.

Cooling efficiencies are up to 16 SEER2, depending on the outdoor unit. First Co's customer is ultimately responsible for confirming which fan coil models are compatible with selected outdoor unit(s) and which expansion valves (if any) are required. To determine certified indoor/outdoor combinations, go to <u>www.</u> <u>ahridirectory.org</u> or contact the factory. Contact the factory for sizing information.

These fan coils are compatible with any source of hot water that does not exceed 180^O and is NSF/ ANSI certified for use with domestic water.



HCXQ (X) Series

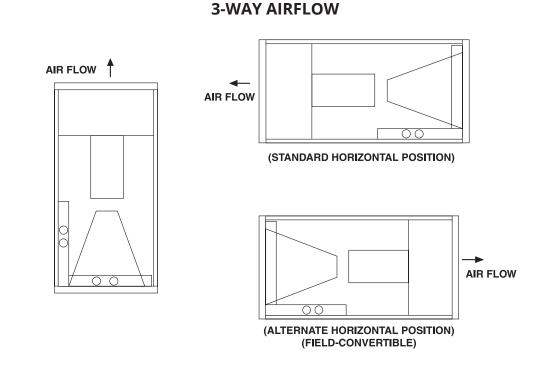
STANDARD FEATURES:

Multi-function micro-processor circuit board with these standard features:

- Automatic pump timer The pump operates for sixty seconds every six hours in order to purge the water from the hot water coil and piping (the pump timer cycle is skipped while the compressor is operating).
- Blower-on fan delay (heating mode) preheats the HW coil for 45 seconds
- Blower-off fan delay (heating and cooling modes) blower continues to operate for 45 seconds after thermostat is satisfied for increased efficiency

OPTIONAL FEATURES:

- High efficiency standard ECM motor
- 120V motor, 24V controls
- Factory or field installed R-410A TXV (cooling or heat pump operation) (non-bleed type
- Blower door shut-off switch (except 60HCXQ (X))
- Hot water coil assembly includes a circulating pump, easy access anti-siphon check valve and air purge valve
- Easily accessible 1" throwaway filter
- Optional Freeze Protector Reduces the possibility of the water coil freezing by switching the unit to the heating mode if the water temperature is nearing a freezing condition



Efficiency:

The **HCXQ** (X) series air handler is the latest state-of-the-art air handler for hot water heating. Depending on the water heater efficiency and the condensing unit used, heating efficiency can exceed 90% and cooling efficiency can be up to 16 SEER2 (depending on the selected outdoor unit). Cooling coils have either piston type metering devices or R-410A TXVs and are circuited for cooling or heat pump operation.

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Components:

Each air handler includes a high efficiency cooling coil, a separate hot water coil, circulating pump, air purge valve, anti-thermosyphon check valve, blower door safety switch (except 60HCXQ (X)), 120V ECM blower motor, throw away filter, and 24V transformer.

Cabinets:

Cabinets are fully insulated and painted with an attractive, baked-on powder coating (light gray).

Installation:

No modification is required for vertical or horizontal (right-to-left) airflow. A horizontal drain pan is factory installed for right-to-left airflow and can be re-positioned within the cabinet to offer left-to-right airflow.

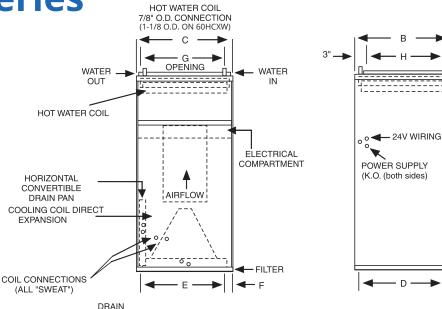
Operation:

When space heating is needed, the wall thermostat energizes the circulating pump which circulates hot water from the water heater to the hot water coil in the air handler. As the blower motor forces cool return air from the home over the hot water coil, the air absorbs heat from the hot water. This warm air (105 to 110 degrees) is then circulated throughout the duct system and into the home. The water loses only about 15 degrees of temperature while it circulates through the coil and is then returned to the water heater to be reheated.

Accessories:

Accessories include TXV expansion valve kits and freeze protector.

COIL CONNECTIONS						
UNIT SIZE						
18/24	3/8	5/8				
30/36	3/8	3/4				
48/60	1/2	7/8				



CONNECTINS 3/4 MPT

	PHYSICAL DIMENSIONS									
UNIT MODEL	А	В	с	D	E	F	G	н	FILTER SIZE	
18HCXQ*X 24HCXQ*X	40	20	20	18-1/2	16	2	18	16	18 X 20 X 1	
30HCXQ*X 36HCXQ*X	42	23	20	21-1/2	16	2	18	19	20 X 22 X 1	
48HCXQ*X	48	28	21-1/4	26-1/4	17-1/4	2	18	24	20 X 25 X 1	
60HCXQ*X	52	28	25-1/4	26-1/2	21-1/4	2	22	24	14 X 24 X 1 (2 required)	

	PERFORMANCE DATA										
	NOMINAL COOLING	COIL #	P.D.	BTUH (1000) AT ENTERING WATER TEMPATURE Delta-T 20°F & GPM							
MODEL	BTUH	(2)	(FT. WTR.)	120 ⁰ F	GPM	140 ⁰ F	GPM	160 ⁰ F	GPM	180 ⁰ F	GPM
18HCXQ*X	18,000	USM318AP	4.3	23.8	2.4	33.4	3.3	42.9	4.3	52.5	5.3
24HCXQ*X	24,000	USM424AP	4.3	25.5	2.6	35.8	3.6	46.0	4.6	56.2	5.6
30HCXQ*X	30,000	USM330AP	5.0	30.7	3.1	43.0	4.3	55.3	5.5	67.6	6.8
36HCXQ*X	36,000	USM436A	5.0	35.0	3.5	49.0	4.9	63.0	6.3	76.9	7.7
48HCXQ*X	42,000/	USM348AP	3.4	45.9	4.6	64.3	6.4	82.6	8.3	101.0	10.1
40NCXQ"X	48,000	USIVI348AP	5.4	48.6	4.9	68.1	6.8	87.5	8.8	107.0	10.7
60HCXQ*X	60,000	USM460BP	8.8	64.4	6.4	90.2	9.0	116.0	11.6	141.8	14.2

(1) Use 48HCXQ*X for 3.5 ton applications and field-convert fan motor to low speed.

(2) See "USM" data sheet for additional coil information.

NOTES:

1. Heating output of fan coil will not exceed net output of water heater.

2. Approved for installation with 0" clearance to combustible materials.

3. Heat BTUH is at 65°F entering air temperature.

4. Based on 20°F Delta-T. Velocity not to exceed 4ft./sec.

Data is subject to change. Please verify most current information on www.firstco.com or www.AE-Air.com websites.



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ELECTRICAL DATA								
UNIT	MOTOR	AM	IPS	MIN. CIR.	MAX.			
MODEL	HP (120V)	MOTOR	PUMP	AMPACITY	HACR BREAKER			
18HCXQ*X	1/3	4.8	0.57	7	15			
24HCXQ*X	1/3	4.8	0.57	7	15			
30HCXQ*X	1/2	6.8	0.57	10	15			
36HCXQ*X	1/2	6.8	0.57	10	15			
48HCXQ*X	1	10.9	0.57	15	15			
60HCXQ*X	1	10.9	0.75	15	15			

	BLOWER DATA					UPFLOW / HORIZONTAL ONLY				
UNIT	MOTOR		NOMINAL	CF	M vs. EX	TERNAL	STATIC	PRESSU	RE	
MODEL	HP-AMP (120V)	BHP	AMPS	SPEED TAPS	0.05	0.10	0.20	0.30	0.40	0.50
18HCXQ*X	1/3-4.8	0.33 0.18 0.13	3.2 2.1 1.4	3 2 1	970 770 640	940 750 620	870 700 580	800 660 530	730 620 480	630 580 430
24HCXQ*X	1/3-4.8	0.33 0.18 0.13	3.2 2.1 14	3 2 1	930 740 620	900 720 600	830 690 560	760 650 520	690 610 480	600 560 430
30НСХQ*Х	1/2-6.8	0.50 0.34 0.27	4.8 3.5 2.5	3 2 1	1250 1090 960	1230 1070 940	1170 1040 900	1110 1010 860	1050 980 820	990 950 780
36HCXQ*X	1/2-6.8	0.50 0.34 0.27	4.8 3.5 2.5	3 2 1	1280 1110 970	1250 1090 950	1190 1050 900	1130 1010 850	1070 970 800	1010 930 760
48HCXQ*X	1-10.9	1.00 0.66 0.47	8.5 6.8 4.1	3 2 1	1900 1560 1300	1870 1540 1270	1800 1500 1220	1730 1460 1170	1660 1420 1120	1590 1380 1070
60HCXQ*X	1-10.9	1.00 0.67 0.52	8.7 6.7 4.7	3 2 1		2190 1780 1550	2130 1740 1490	2070 1700 1430	2010 1650 1370	1950 1590 1310

MODEL NUMBERS

		FACTORY INSTALLED TXV'S
MODEL SIZE (BTU)	MODEL (PISTON)	MODEL (R-410A TXV)
18,000	18HCXQ*X	18HCXQ*X R410 TXV
24,000	24HCXQ*X	24HCXQ*X R410 TXV
30,000	30HCXQ*X	30HCXQ*X R410 TXV
36,000	36HCXQ*X	36HCXQ*X R410 TXV
42,000/48,000	48HCXQ*X	48HCXQ*X R410 TXV
60,000	60HCXQ*X	60HCXQ*X R410 TXV

All TXV's are approved for cooling only or heat pump operation (non-bleed type).

NOTE:

Expansion valve requirement depends on the selected outdoor unit. Go to www.firstco.com or contact the factory for assistance.

Data is subject to change. Please verify most current information on www.firstco.com website.

ACCESSORIES - (all field installed)

EXPANSION VALVE KITS (Field installed) (cooling only or heat pump)					
PART NUMBER					
R-410A	FITS				
9EVR410-3	18/24HCXQ*X				
9EVR410-4	30/36HCXQ*X				
9EVR410-5	48-60HCXQ*X				

NOTES:

- 1. Above expansion valve kits are approved for both cooling only (non heat pump) and heat pump applications.
- 2. Valves are non-bleed type. Field added. Hard start kit may be required.
- 3. Valves have screw-on connections.

MISCELLANEOUS (Field installed)					
COMPONENT DESCRIPTION PART NUMBER					
Freeze Protector	Freeze Protector Energizes pump when coil tem- perature falls below 38 ⁰ F				

Notes:

1. Freeze protector attaches to hot water coil and wires to low voltage (24V) circuit.

In keeping with its policy of continuous progress and product improvement, First Co. reserves the right to make changes without notice.



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